

2007 Hummer H3

2007 STEERING Power Steering - H3

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Power Steering - H3

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Power Steering Gear Inlet and Outlet Hose Retaining Plate Bolt	12 N.m	106 lb in
Power Steering Gear Inlet and Outlet Hose Bracket Bolt	9 N.m	80 lb in
Power Steering Gear Inlet Hose Fitting	25 N.m	18 lb ft
Power Steering Pump Bolt	25 N.m	18 lb ft
Power Steering Pump Bracket Bolt	50 N.m	37 lb ft
Rack and Pinion Inner Tie Rod	88 N.m	65 lb ft
Rack and Pinion Outer Tie Rod End Nut	71 N.m	52 lb ft
Steering Gear Bolt	130 N.m	96 lb ft
Steering Gear Bracket Bolt	100 N.m	74 lb ft

POWER STEERING PUMP SPECIFICATIONS

Power Steering Pump Specifications

Engine Code	Engine Size	High Flow (Liters per Minute)	High Flow (Gallons per Minute)	Pressure Relief (kPa)	Pressure Relief (PSI)
L52	3.5L	9.4/10.9	2.50/2.90	9308/9997	1350/1450

DIAGNOSTIC INFORMATION AND PROCEDURES

DIAGNOSTIC STARTING POINT - POWER STEERING SYSTEM

Begin the system diagnosis by reviewing the system Description and Operation. Refer to **Power Steering System Description and Operation**. Reviewing the Description and Operation information will help you determine the correct symptom diagnostic procedure when a malfunction exists. Reviewing the Description and Operation information will also help you

determine if the condition described by the customer is normal operation. Refer to **Symptoms - Power Steering System** in order to identify the correct procedure for diagnosing the system and where the procedure is located.

SYMPTOMS - POWER STEERING SYSTEM

IMPORTANT: Review the system description and operation in order to familiarize yourself with the system functions. Refer to Power Steering System Description and Operation.

Visual/Physical Inspection

- Inspect for aftermarket devices which could affect the operation of the power steering system.
- Inspect the easily accessible or visible system components for obvious damage or conditions which could cause the symptom.
- Inspect for leaking power steering components. If necessary, refer to **Power Steering Fluid Leaks**.
- Verify the power steering reservoir for the proper operating specification. Refer to **Checking and Adding Power Steering Fluid**.
- Inspect the power steering fluid for the following indications of contamination:
 - Milky fluid - water
 - Brown fluid - burnt
 - Debris in fluid - plastic or dirt
- If necessary, flush the power steering system. Refer to **Power Steering System Flushing**.

Symptoms List

Refer to a symptom diagnostic procedure from the following list in order to diagnose the symptom:

- **Power Steering Fluid Leaks**
- **Rattle, Clunk or Shudder Noise from the Power Steering System**
- **Whine or Growl Noise from the Power Steering System**
- **Steering Effort Hard in One or Both Directions**
- **Steering Effort Too Easy in One or Both Directions**

POWER STEERING SYSTEM TEST

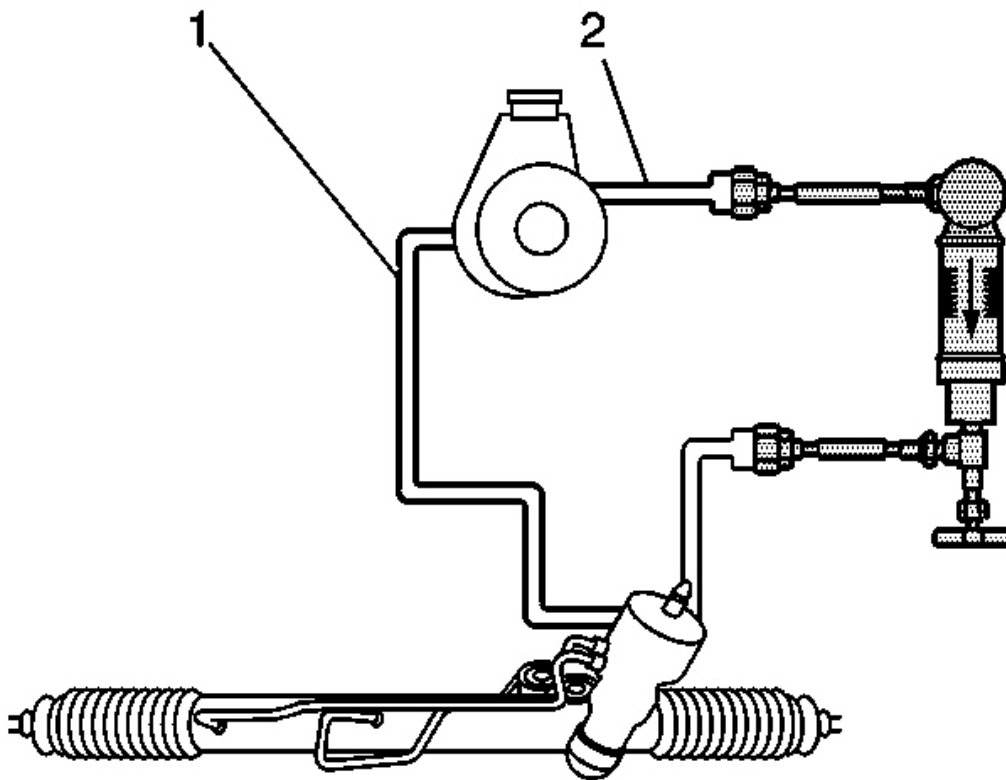


Fig. 1: Testing Rack and Pinion System Pressures
 Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout	Component Name
1	Power Steering Return Hose
2	Power Steering Pressure Hose

Test Description

The numbers below refer to the step numbers on the diagnostic table.

5: This step tests the system for restrictions.

7: This step tests the following components for the following conditions:

- The pump for internal leaks

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- The power steering pipes for kinks

8: This step tests the ability of the pump to regulate flow at maximum pressure.

10: This step tests the ability of the pump to regulate flow under normal operating conditions.

12: This step tests the internal components of the pump and the gear.

Power Steering System Test

Step	Action	Value(s)	Yes	No
<p>DEFINITION: The Power Steering System Test Procedure will perform the following functions:</p> <ul style="list-style-type: none"> • Test the operation of the hydraulic power steering system. • Test the operation of the power steering pump and power steering gear. • Identify restrictions in the system. 				
1	<p>Inspect the power steering fluid for the following indications of contamination:</p> <ul style="list-style-type: none"> • Milky fluid - water • Brown fluid - burnt • Debris in fluid - plastic or dirt <p>Is the fluid free of contamination?</p>	-	Go to Step 3	Go to Step 2
2	<p>Flush the power steering system. Refer to Power Steering System Flushing.</p> <p>Did you complete the procedure?</p>	-	Go to Step 3	-
3	<p>IMPORTANT: In order to accurately diagnose the system, the malfunction must be present during the test procedure.</p> <p>Attempt to duplicate the condition. Is the condition present?</p>	-	Go to Step 4	System OK
	<p>1. Turn the ignition switch to the OFF position.</p>			

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<p align="center">4</p>	<ol style="list-style-type: none"> 2. Place a drain pan under the vehicle in order to catch any power steering fluid. 3. Disconnect the power steering pressure pipe/hose from the power steering pump or the power steering gear as necessary. 4. Install the J 44721 Power Steering System Analyzer. 5. Fill the power steering system. Refer to <u>Checking and Adding Power Steering Fluid</u>. <p>Did you complete the installation?</p>	<p align="center">-</p>	<p align="center">Go to Step 5</p>	<p align="center">-</p>
<p align="center">5</p>	<ol style="list-style-type: none"> 1. Fully open the J 44721 valve. 2. Start the engine. <p>NOTE: Refer to <u>STEERING WHEEL IN THE FULL TURN POSITION NOTICE</u> .</p> <ol style="list-style-type: none"> 3. Turn the steering wheel and BRIEFLY hold the steering wheel against the steering stop in order to release any trapped air from the system. 4. Inspect and ensure that all of the power steering pipe/hose connections are not leaking. 5. Observe the pressure reading. <p>Is the pressure reading greater than the specified value?</p>	<p align="center">1379 kPa (200 psi)</p>	<p align="center">Go to Step 6</p>	<p align="center">Go to Step 7</p>
	<p>IMPORTANT: A restriction may be present in the</p>			

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6	<p>power steering system. Turn off the engine IMMEDIATELY.</p> <p>Locate and repair the restriction. Did you complete the repair?</p>	-	Go to Step 15	-
7	<ol style="list-style-type: none"> 1. Allow the engine to run until the engine reaches full operating temperature. 2. Record the pressure reading and flow reading. 3. Partially close the J 44721 valve until the system pressure reaches the specified value, then record the FLOW reading. 4. Subtract second flow reading from the first flow reading. <p>Is the flow DECREASE greater than 3.8 L (1 gal) per minute?</p>	4827 kPa (700 psi)	Go to Step 13	Go to Step 8
8	<p>NOTE: Do not leave the valve fully closed for more than 5 seconds or the pump could be damaged internally.</p> <p>Fully close then open the J 44721 valve 3 times. Record all of the high pressure readings. Refer to Power Steering Pump Specifications for power steering system pressure relief specifications. Are the three high pressure readings within specifications?</p>	-	Go to Step 9	-
9	<p>Are the three high pressure readings within 245 kPa (50 psi) of each other?</p>	-	Go to Step 10	-
	<ol style="list-style-type: none"> 1. Increase the engine speed to approximately 1500 RPM. 			

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<p align="center">10</p>	<p>2. Record the flow reading. Refer to <u>Power Steering Pump Specifications</u> for power steering system pressure specifications.</p> <p>Is the actual flow reading within specifications?</p>	<p align="center">-</p>	<p align="center">Go to Step 11</p>	<p align="center">Go to Step 13</p>
<p align="center">11</p>	<p>Is the difference between the actual flow reading and the maximum flow specification more than 3.8 L (1 gal) per minute?</p>	<p align="center">-</p>	<p align="center">-</p>	<p align="center">Go to Step 12</p>
<p align="center">12</p>	<p>NOTE: Refer to <u>STEERING WHEEL IN THE FULL TURN POSITION NOTICE</u> .</p> <p>Turn the steering wheel from steering stop to steering stop and record the FLOW readings at each stop. Is the flow LOWER than 3.8 L (1 gal) per minute?</p>	<p align="center">-</p>	<p align="center">Go to Step 15</p>	<p align="center">Go to Step 14</p>
<p align="center">13</p>	<p>Replace the power steering pump. Refer to <u>Power Steering Pump Replacement (LLR)</u>. Did you complete the replacement?</p>	<p align="center">-</p>	<p align="center">Go to Step 15</p>	<p align="center">-</p>
<p align="center">14</p>	<p>The power steering gear is leaking across the piston or bypassing the valve circuit. Replace the power steering gear. Refer to <u>Steering Gear Replacement</u>. Did you complete the replacement?</p>	<p align="center">-</p>	<p align="center">Go to Step 15</p>	<p align="center">-</p>
<p align="center">15</p>	<p>Test the power steering system for the original condition. Does the original condition still exist?</p>	<p align="center">-</p>	<p align="center">Go to Step 5</p>	<p align="center">Go to Step 16</p>
	<p>1. Disconnect and remove the J 44721 from the vehicle.</p> <p>2. Connect the vehicle power</p>			

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16	steering pipes/hoses. 3. Bleed the power steering system and add fluid as necessary. Refer to <u>Power Steering System Bleeding</u> .	-		
	Did you complete the repair?		System OK	-

POWER STEERING FLUID LEAKS

Power Steering Fluid Leaks

Step	Action	Yes	No
1	Did you review the Power Steering System General Description and perform the necessary inspections?	Go to Step 2	Go to Symptoms - Power Steering System
2	Verify that power steering fluid leaks are present. Is the power steering system leaking?	Go to Step 3	System OK
3	Inspect the power steering system fittings. Are the fittings leaking?	Go to Step 7	Go to Step 4
4	Inspect the power steering hoses. Are the hoses leaking?	Go to Step 8	Go to Step 5
5	Inspect the power steering pump and the reservoir for leaks. Is the power steering pump or reservoir leaking?	Go to Step 9	Go to Step 6
6	Inspect the power steering gear for leaks. Is the power steering gear leaking?	Go to Step 10	-
7	Tighten the fittings. Refer to <u>Fastener Tightening Specifications</u> . Did you complete the repair?	Go to Step 11	-
8	Replace the power steering hoses. Refer to <u>Power Steering Gear Inlet and Outlet Hose Replacement</u> . Did you complete the repair?	Go to Step 11	-
9	Replace the power steering pump. Refer to <u>Power Steering Pump Replacement (LLR)</u> .		-

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	Did you complete the repair?	Go to Step 11	
10	Replace the power steering gear. Refer to <u>Steering Gear Replacement</u> . Did you complete the repair?	Go to Step 11	-
11	Operate the system in order to verify the repair. Did you correct the condition?	System OK	Go to Step 3

RATTLE, CLUNK OR SHUDDER NOISE FROM THE POWER STEERING SYSTEM

Rattle, Clunk or Shudder Noise from the Power Steering System

Step	Action	Yes	No
1	Did you review the Power Steering System Description and perform the necessary inspections?	Go to Step 2	Go to <u>Symptoms - Power Steering System</u>
2	Verify that a rattle, clunk or shudder noise is present. Is a rattle, clunk or shudder noise present?	Go to Step 3	System OK
3	Inspect the power steering hoses for proper routing and clearance. Is the routing or clearance of the power steering hoses incorrect?	Go to Step 11	Go to Step 4
4	Inspect the engine drive belt for cracking or excessive wear. Refer to <u>Drive Belt Falls Off and Excessive Wear Diagnosis</u> . Is the drive belt cracked or excessively worn?	Go to Step 12	Go to Step 5
5	Inspect the power steering pump pulley for damage. Is the power steering pump pulley damaged?	Go to Step 13	Go to Step 6
6	Inspect the power steering pump and the power steering mounting bracket/brace for the proper installation. Refer to <u>Power Steering Pump Replacement (LLR)</u> .		

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	Is the power steering pump installation incorrect?	Go to Step 14	Go to Step 7
7	Inspect the power steering gear for the proper installation. Refer to <u>Steering Gear Replacement</u> . Is the power steering gear installation incorrect?	Go to Step 15	Go to Step 8
8	Inspect the power steering gear rack bearing preload for the proper adjustment. Is the power steering gear rack bearing preload adjustment incorrect?	Go to Step 16	Go to Step 9
9	Inspect the suspension. Is the suspension worn?	Go to Step 17	Go to Step 10
10	Inspect the intermediate shaft. Is the intermediate shaft worn?	Go to Step 18	Go to Step 3
11	Adjust or replace the power steering hoses. Refer to <u>Power Steering Gear Inlet and Outlet Hose Replacement</u> . Did you complete the repair?	Go to Step 19	-
12	Replace the engine drive belt. Refer to <u>Drive Belt Replacement (Without A/C)</u> or <u>Drive Belt Replacement (With A/C)</u> . Did you complete the repair?	Go to Step 19	-
13	Replace the power steering pump pulley. Refer to <u>Power Steering Pump Pulley Replacement (LLR)</u> . Did you complete the repair?	Go to Step 19	-
14	Install the power steering pump correctly. Refer to <u>Power Steering Pump Replacement (LLR)</u> . Did you complete the repair?	Go to Step 19	-
15	Install the power steering gear correctly. Refer to <u>Steering Gear Replacement</u> . Did you complete the repair?	Go to Step 19	-
16	Adjust the power steering gear rack bearing preload. Did you complete the repair?	Go to Step 19	-

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17	Replace the worn suspension components. Refer to <u>Diagnostic Starting Point - Suspension General Diagnosis</u> . Did you complete the repair?	Go to Step 19	-
18	Replace the intermediate shaft. Refer to <u>Upper Intermediate Steering Shaft Replacement</u> or <u>Lower Intermediate Steering Shaft Replacement</u> . Did you complete the repair?	Go to Step 19	-
19	Operate the system in order to verify the repair. Did you correct the condition?	System OK	Go to Step 3

WHINE OR GROWL NOISE FROM THE POWER STEERING SYSTEM

Whine or Growl Noise from the Power Steering System

Step	Action	Yes	No
1	Did you review the Power Steering System Description and perform the necessary inspections?	Go to Step 2	Go to <u>Symptoms - Power Steering System</u>
2	Verify that a whine or growl noise is present. Is a whine or growl noise present?	Go to Step 3	System OK
3	Inspect the power steering fluid for the following indications of contamination: <ul style="list-style-type: none"> • Milky fluid - water • Brown Fluid - burnt • Debris in fluid - plastic or dirt Is the fluid free of contamination?	Go to Step 5	Go to Step 4
4	Flush the power steering system. Refer to <u>Power Steering System Bleeding</u> . Did you complete the procedure?	Go to Step 11	Go to Step 5
	Using the J 39570 Chassis Ear, inspect the power steering gear for a whine or growl		

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5	noise. Is the noise present at the power steering gear?	Go to Step 8	Go to Step 6
6	Using the J 39570 , inspect the power steering pump for a whine or growl noise. Is the noise present at the power steering pump?	Go to Step 9	Go to Step 7
7	Using the J 39570 , inspect the power steering hoses for a whine or growl noise. Is the noise present at the power steering hoses?	Go to Step 10	Go to Step 2
8	Replace the power steering gear. Refer to <u>Steering Gear Replacement</u> . Did you complete the repair?	Go to Step 11	-
9	Replace the power steering pump. Refer to <u>Power Steering Pump Replacement (LLR)</u> . Did you complete the repair?	Go to Step 11	-
10	Adjust the routing of the power steering hoses. Did you complete the repair?	Go to Step 11	-
11	Operate the system in order to verify the repair. Did you correct the condition?	System OK	Go to Step 3

POOR RETURN OF STEERING WHEEL

Poor Return of Steering Wheel

Step	Action	Yes	No
DEFINITION: After completing a turn, extra steering input is required for the steering wheel to return to center.			
1	Did you review the General Description and perform the necessary inspections?	Go to Step 2	Go to <u>Power Steering System Description and Operation</u>
2	Verify that poor return of the steering wheel is present. Does the system operate normally?	System OK	Go to Step 3

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3	<ol style="list-style-type: none"> 1. Raise and support the vehicle. Refer to <u>Lifting and Jacking the Vehicle</u> . 2. Lubricate the tie rod ends and ball joints, if applicable. 3. Inspect the suspension system for worn or damaged components. 4. Repair as necessary. 		
	Did you find and correct the condition?	Go to Step 12	Go to Step 4
4	<ol style="list-style-type: none"> 1. Rotate the steering wheel ONE revolution in both directions. 2. Rotate the steering wheel back to the original position. 		
	Was the steering wheel abnormally difficult to rotate in either direction?	Go to Step 5	Go to Step 10
5	<p>IMPORTANT: Position the wheels straight ahead. Do NOT rotate the steering wheel more than one complete revolution from center.</p> <ol style="list-style-type: none"> 1. Disconnect the intermediate shaft from the steering column. 2. Note the position of the steering wheel and rotate the steering wheel ONE revolution in both directions. 3. Rotate the steering wheel back to the original position. 		
	Was the steering wheel abnormally difficult to rotate in either direction?	Go to Step 11	Go to Step 6
6	Inspect the intermediate shaft for stiff or loose joints. Repair or replace as necessary.		
	Did you find and complete the repair?	Go to Step 12	Go to Step 7
	<ol style="list-style-type: none"> 1. Remove the front tire and wheel assemblies. Refer to <u>Tire and Wheel</u> 		

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7	<p><u>Removal and Installation</u> .</p> <ol style="list-style-type: none"> 2. Disconnect both outer tie rod ends from the steering knuckles. 3. Use your hands in order to move the tie rod end studs. 4. If abnormally difficult to move, replace the tie rod end. If equipped with recirculating ball steering, ensure that idler and pitman arm joints are not too stiff. Repair as necessary. <p>Did you find and complete the repair?</p>	Go to Step 12	Go to Step 8
8	<ol style="list-style-type: none"> 1. Use your hands to rotate the steering knuckle inboard and outboard in order to inspect for a binding strut bearings, ball joints or axle. 2. Repair or replace any abnormally stiff or loose components. <p>Did you find and complete the repair?</p>	Go to Step 12	Go to Step 9
9	<p>Inspect for binding in the steering gear. If a binding is present repair or replace the steering gear.</p> <p>Did you find and complete the repair?</p>	Go to Step 12	Go to Step 10
10	<p>Inspect the wheel alignment and adjust as necessary. Refer to <u>Wheel Alignment Measurement</u> .</p> <p>Did you find and complete the repair?</p>	Go to Step 12	-
11	<p>Inspect the steering column for a binding. If a binding is present, repair or replace the steering column as necessary.</p> <p>Did you find and complete the repair?</p>	Go to Step 12	-
12	<p>Operate the system in order to verify the repair.</p> <p>Did you correct the condition?</p>	System OK	-

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Steering Effort Too Easy in One or Both Directions

Step	Action	Yes	No
1	Did you review the Power Steering System Description and perform the necessary inspections?	Go to Step 2	Go to Symptoms - Power Steering System
2	Verify that the steering effort is too easy in one or both directions. Does the system operate normally?	System OK	Go to Step 3
3	Perform the power steering test procedure. Refer to Power Steering System Test . Did you complete the procedure?	Go to Step 4	-
4	Operate the system in order to verify the repair. Did you correct the condition?	System OK	Go to Step 3

STEERING EFFORT HARD IN ONE OR BOTH DIRECTIONS

Steering Effort Hard in One or Both Directions

Step	Action	Yes	No
1	Did you review the Power Steering System General Description and perform the necessary inspections?	Go to Step 2	Go to Symptoms - Power Steering System
2	Verify that the steering effort is hard in one or both directions. Does the system operate normally?	System OK	Go to Step 3
3	Perform the power steering test procedure. Refer to Power Steering System Test . Did you complete the procedure?	Go to Step 4	-
4	Operate the system in order to verify the repair. Did you correct the condition?	System OK	Go to Step 3

REPAIR INSTRUCTIONS

RACK AND PINION STEERING LINKAGE INSPECTION

Tools Required

- **J 8001** Dial Indicator Set
- **J 42640** Steering Column Anti-Rotation Pin. See **Special Tools**.

Outer Tie Rod

1. Inspect the outer tie rod end seal. If the outer tie rod end seal is torn, replace the outer tie rod end. Refer to **Rack and Pinion Outer Tie Rod End Replacement**.

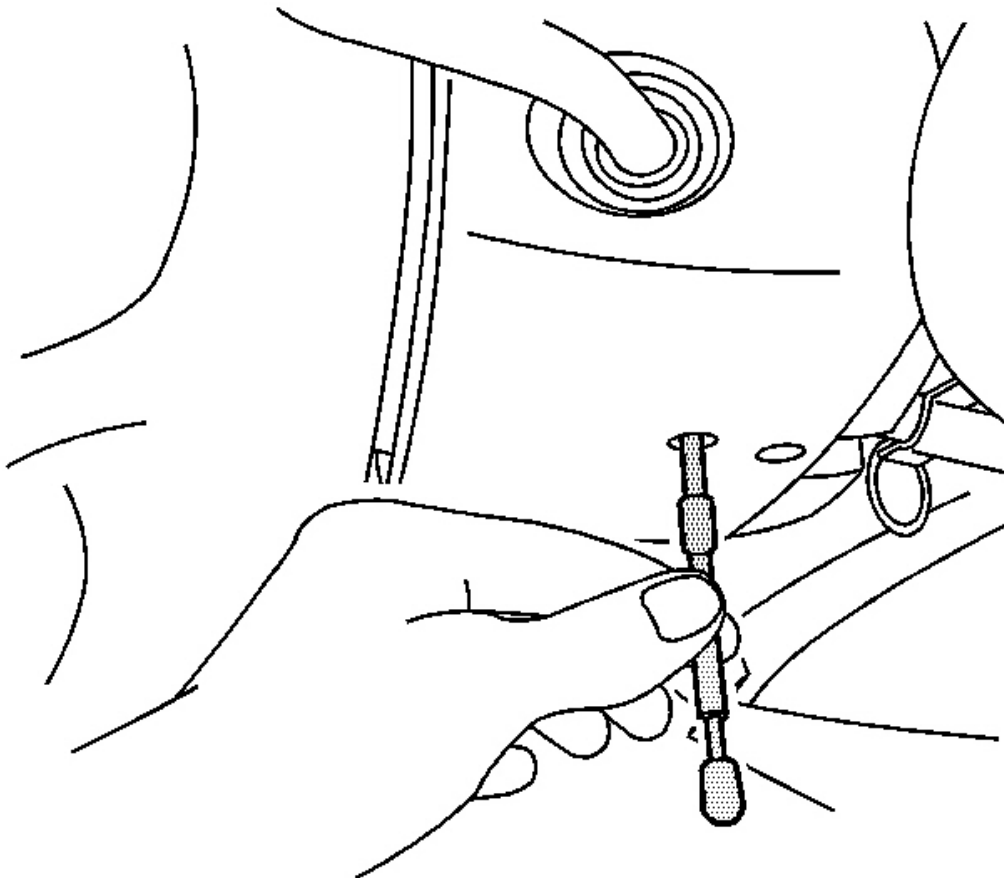


Fig. 2: Identifying J 42640
Courtesy of GENERAL MOTORS CORP.

2. Position the wheels in a straight-ahead position and install the anti-rotation pin **J 42640** .

See **Special Tools**.

3. Elevate the left or right front of the vehicle and install a suitable vehicle support, maintaining contact between one front wheel and the shop floor. Refer to **Lifting and Jacking the Vehicle**.

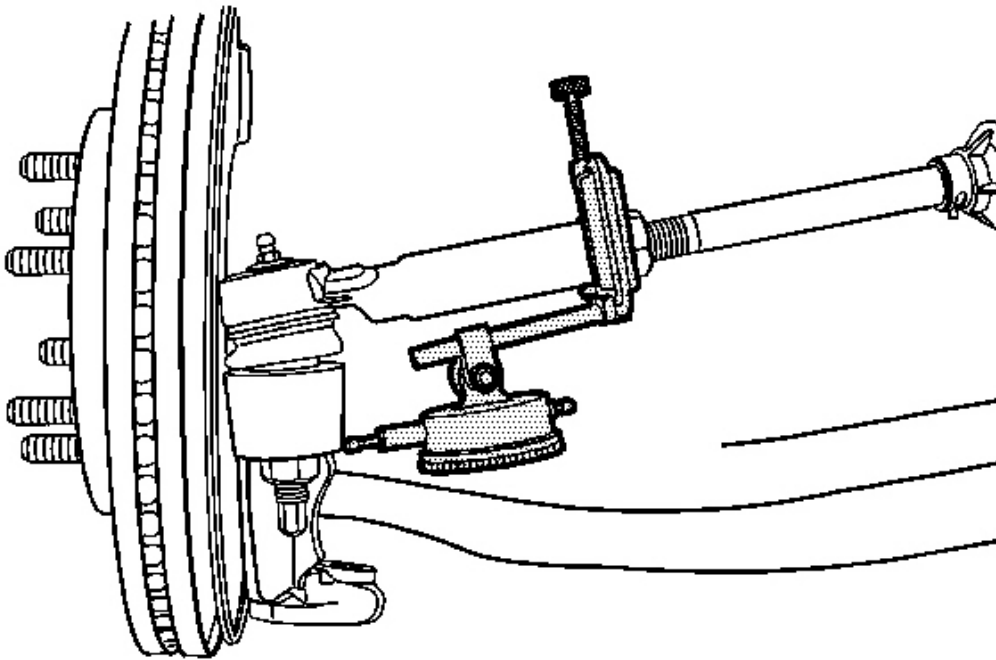


Fig. 3: Checking Tie Rod-To-Steering Knuckle Lash
Courtesy of GENERAL MOTORS CORP.

4. Install dial indicator **J 8001** or equivalent between the outer tie rod end and steering knuckle as shown. Push slowly inward with one hand on the tire to remove the lash.

In the graphic above, the wheel and tire are removed for clarity.

5. Place the dial indicator at zero, pull outward on the tire. Record the amount of movement in the joint.

Movement should not exceed 1.0 mm (0.04 in). If movement exceeds 1.0 mm (0.04 in) replace the outer tie rod end. Refer to **Rack and Pinion Outer Tie Rod End**

Replacement.

6. Repeat this procedure for the other side of the vehicle.

POWER STEERING SYSTEM BLEEDING

IMPORTANT:

- **Use clean, new power steering fluid type only. See the Maintenance and Lubrication subsection for fluid specifications. Refer to Fluid and Lubricant Recommendations .**
- **Hoses touching the frame, body or engine may cause system noise. Verify that the hoses do not touch any other part of the vehicle.**
- **Loose connections may not leak, but could allow air into the steering system. Verify that all hose connections are tight.**

IMPORTANT: Power steering fluid level must be maintained throughout bleed procedure.

1. Fill pump reservoir with fluid to minimum system level, FULL COLD level or middle of hash mark on cap stick fluid level indicator.

IMPORTANT: With hydro-boost only, the oil level will appear falsely high if the hydro-boost accumulator is not fully charged. Do not apply the brake pedal with the engine OFF. This will discharge the hydro-boost accumulator.

2. If equipped with hydro-boost, fully charge the hydro-boost accumulator using the following procedure:
 1. Start the engine.
 2. Firmly apply the brake pedal 10-15 times.
 3. Turn the engine OFF.
3. Raise the vehicle until the front wheels are off the ground. Refer to **Lifting and Jacking the Vehicle** .
4. Key on engine OFF, turn the steering wheel from stop to stop 12 times.

Vehicles equipped with hydro-boost systems or longer length power steering hoses may

require turns up to 15 to 20 stop to stops.

5. Verify power steering fluid level per operating specification. Refer to **Checking and Adding Power Steering Fluid**.
6. Start the engine. Rotate steering wheel from left to right. Check for sign of cavitation or fluid aeration (pump noise/whining).
7. Verify the fluid level. Repeat the bleed procedure, if necessary.

CHECKING AND ADDING POWER STEERING FLUID

NOTE: When adding fluid or making a complete fluid change, always use the proper power steering fluid. Failure to use the proper fluid will cause hose and seal damage and fluid leaks.

1. Clean the area surrounding the reservoir cap.

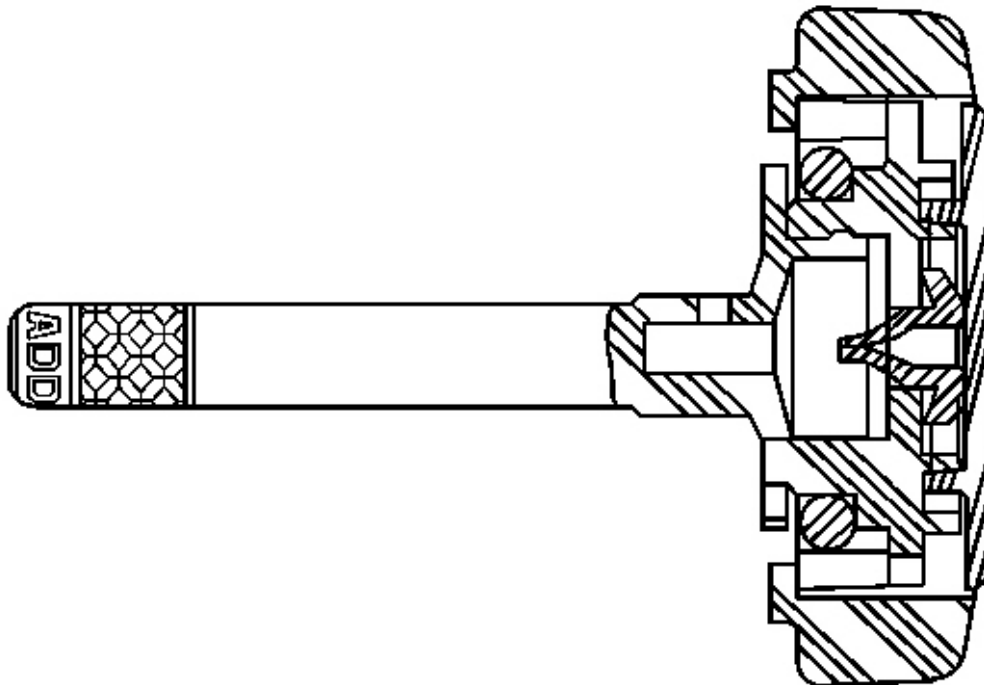


Fig. 4: View Of Pump Reservoir Cap

Courtesy of GENERAL MOTORS CORP.

2. Remove the reservoir cap.
 - The bottom of the hatched area is the Add level at 21°C (70°F).
 - The top of the hatched area is the Cold level at 21°C (70°F).
3. Inspect the power steering pump fluid level at regular intervals, with the fluid at approximately 21°C (70°F).
 - If the power steering fluid is too hot allow the fluid to cool to approximately 21°C (70°F).
 - If the power steering fluid is too cold, run the engine until the fluid reaches approximately 21°C (70°F).
4. If the fluid level is low, add power steering fluid to the proper fluid level. Refer to **Fluid and Lubricant Recommendations** .
5. Install the reservoir cap.

POWER STEERING SYSTEM FLUSHING

IMPORTANT: Do not reuse any drained power steering fluid regardless of appearance or condition.

1. Turn OFF the engine.
2. Raise the front end of the vehicle off the ground until the tires and wheels turn freely. Refer to **Lifting and Jacking the Vehicle** .
3. Place a large container under the fluid return hose in order to collect the draining fluid.
4. Remove the fluid return hose at the power steering pump reservoir inlet connection.
5. Plug the reservoir return hose inlet connection on the power steering pump.

IMPORTANT: This step may require 4 L (4 qt) of power steering fluid until the draining fluid appears clear.

6. With the key on engine off, turn the steering wheel fully to the left and to the right while an assistant maintains the minimum fluid level in the reservoir using new approved power steering fluid. Continue until the fluid from the return hose runs clear.
7. Remove the plug from the pump reservoir inlet connection and install the fluid return hose to the pump reservoir.

IMPORTANT: Do NOT run the engine without the power steering fluid at a

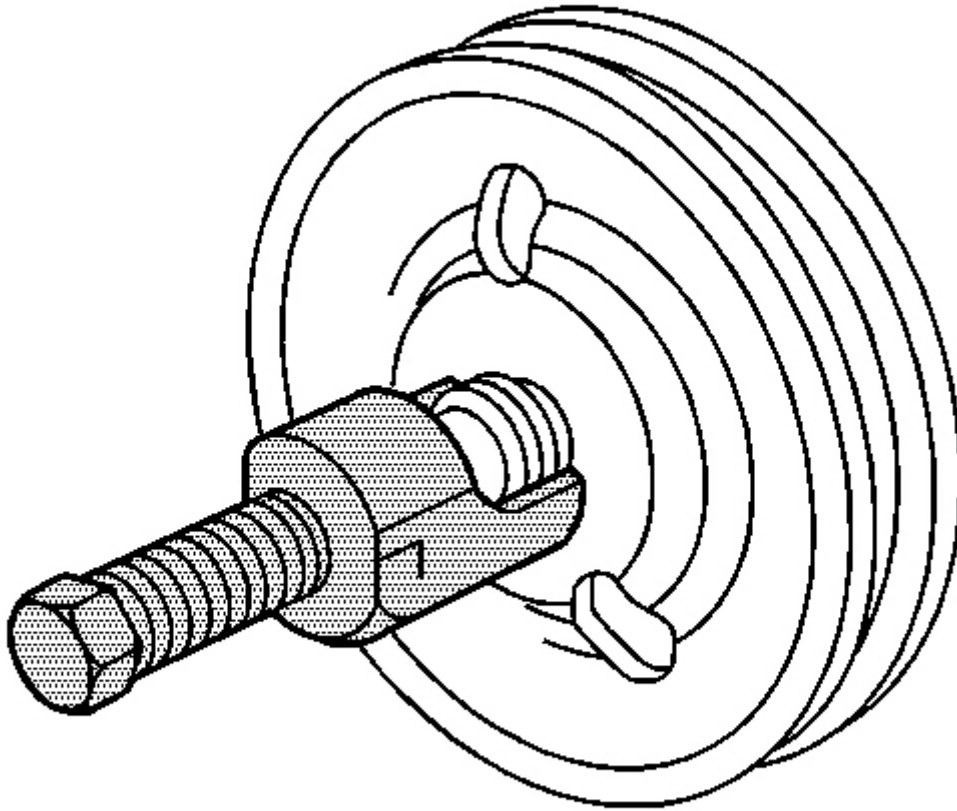


Fig. 5: View Of Power Steering Pump Pulley Remover
Courtesy of GENERAL MOTORS CORP.

2. Remove the power steering pump pulley using remover **J 25034-C** . See **Special Tools**.

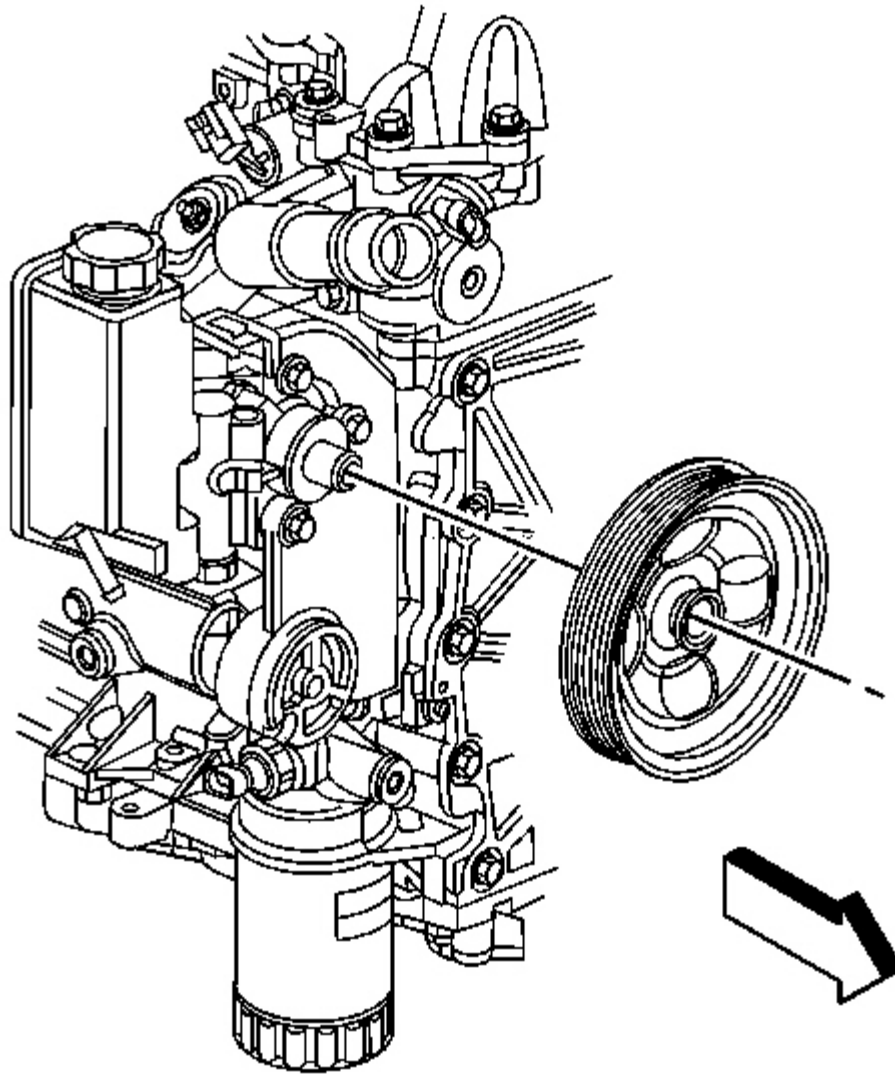


Fig. 6: View Of Power Steering Pump Pulley
Courtesy of GENERAL MOTORS CORP.

3. Remove the power steering pump pulley from the power steering pump shaft.

Installation Procedure

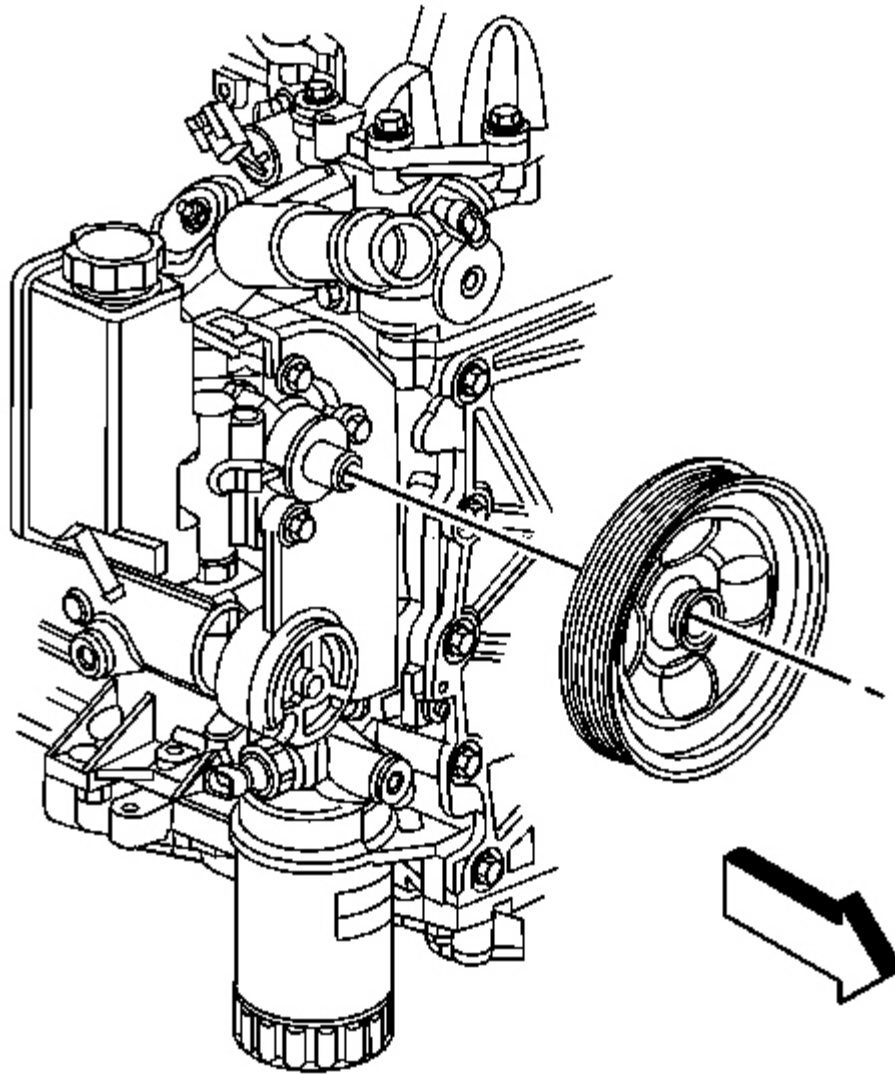


Fig. 7: View Of Power Steering Pump Pulley
Courtesy of GENERAL MOTORS CORP.

1. Install the power steering pump pulley to the end of the power steering pump shaft.

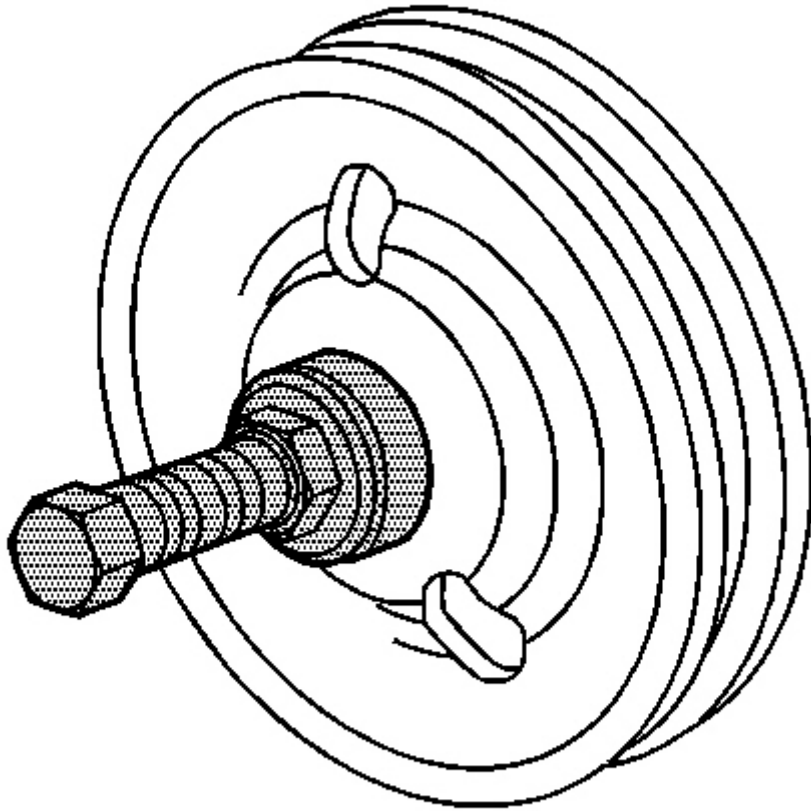


Fig. 8: View Of Power Steering Pump Pulley Installer
Courtesy of GENERAL MOTORS CORP.

2. Install the power steering pump pulley to the power steering pump using installer **J 25033-C** . See **Special Tools**.

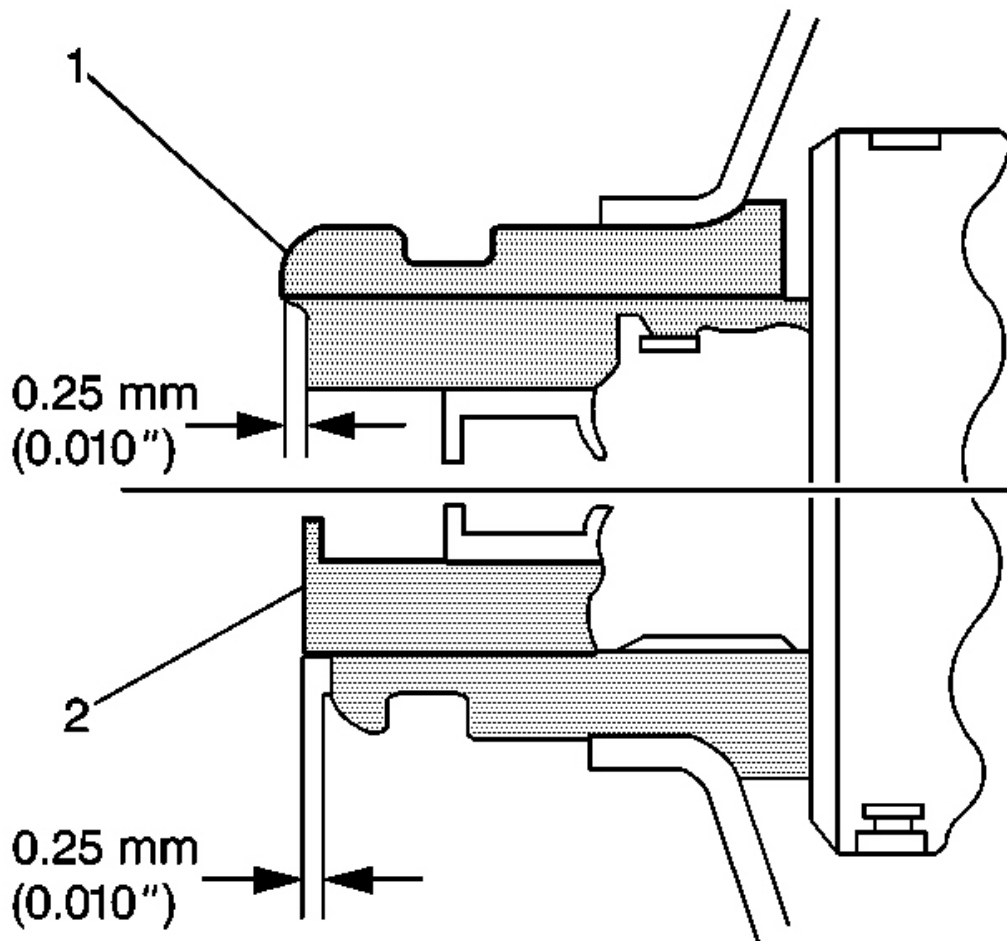


Fig. 9: Checking Power Steering Pump Pulley Installed Depth
 Courtesy of GENERAL MOTORS CORP.

3. Install the power steering pump pulley (1) flush against the end of the power steering pump shaft (2), with an allowable variance of 0.25 mm (0.010 in).
4. Install the drive belt. Refer to **Drive Belt Replacement (Without A/C)** or **Drive Belt Replacement (With A/C)** .

POWER STEERING PUMP REPLACEMENT (LLR)

Removal Procedure

1. Remove the air cleaner assembly. Refer to [Air Cleaner Assembly Replacement](#) .
2. Remove the power steering pump pulley. Refer to [Power Steering Pump Pulley Replacement \(LLR\)](#).
3. Disconnect the wiring harness from the power steering fluid reservoir.
4. Remove as much power steering fluid from the power steering fluid reservoir as possible.
5. Place drain pans under the vehicle as needed.

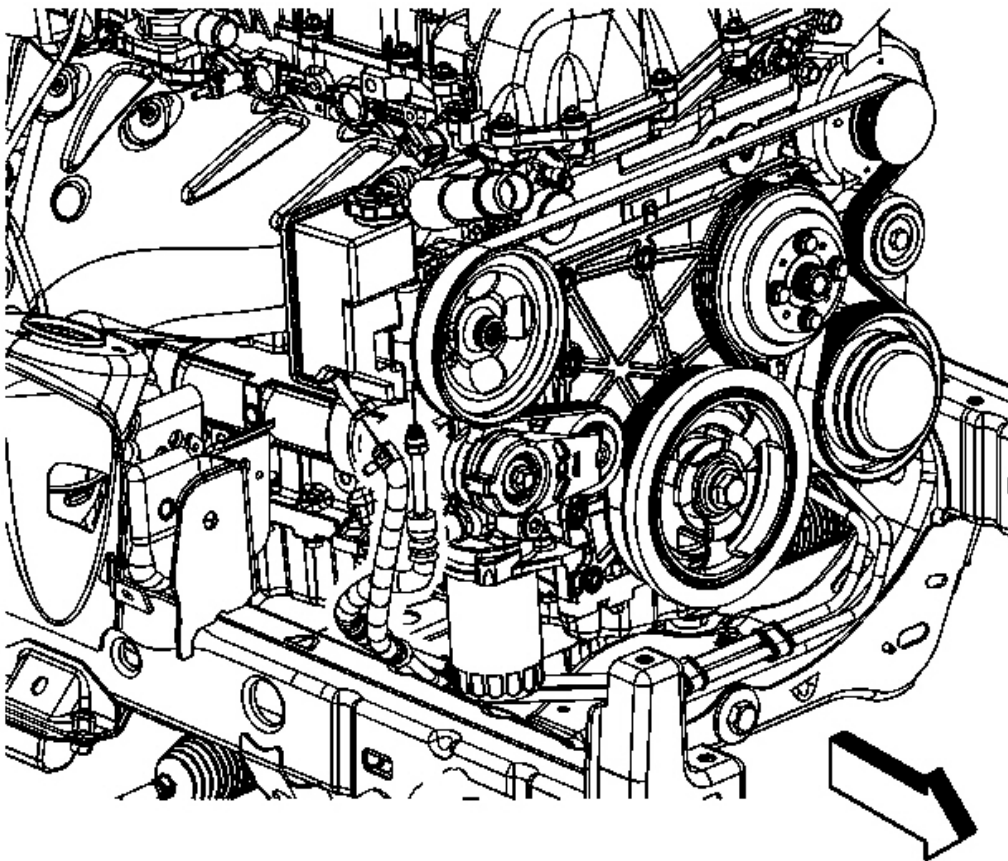


Fig. 10: View Of Power Steering Pressure Hoses
Courtesy of GENERAL MOTORS CORP.

6. Disconnect the power steering gear inlet and outlet hose from the power steering pump and power steering fluid reservoir assembly.

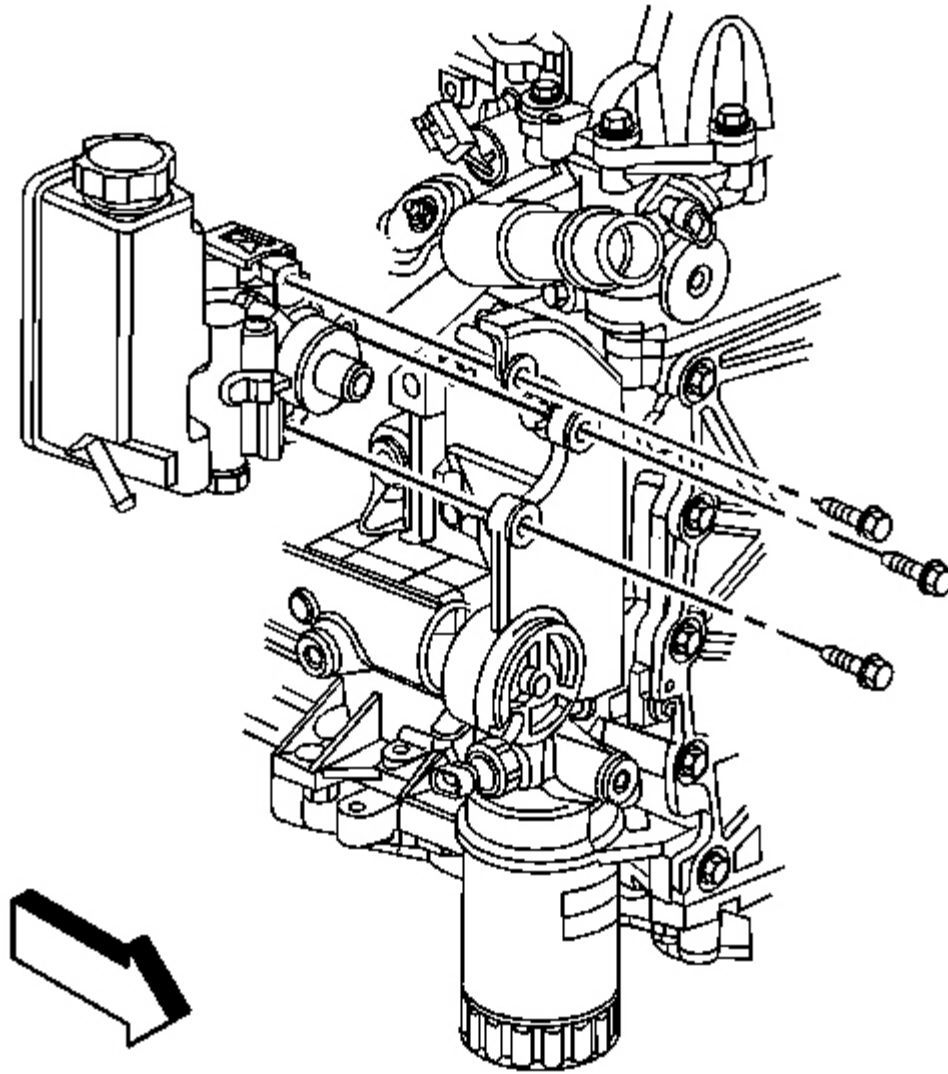


Fig. 11: View Of Power Steering Pump & Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

7. Remove the power steering pump bolts.
8. Remove the power steering pump and power steering fluid reservoir assembly from the vehicle.
9. Transfer any parts as needed.

Installation Procedure

1. Install the power steering pump and power steering fluid reservoir assembly to the vehicle.

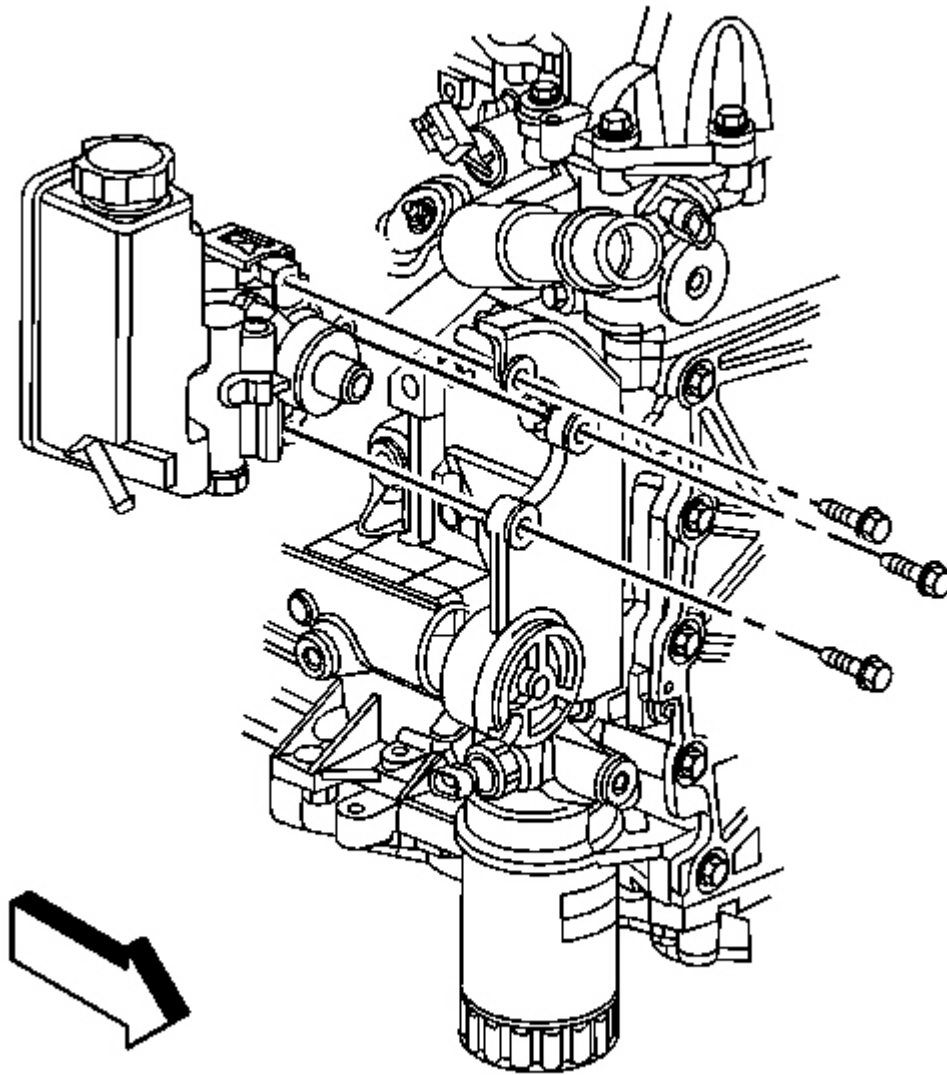


Fig. 12: View Of Power Steering Pump & Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to Fastener Notice .

2. Install the power steering pump bolts.

Tighten: Tighten the bolts to 25 N.m (18 lb ft).

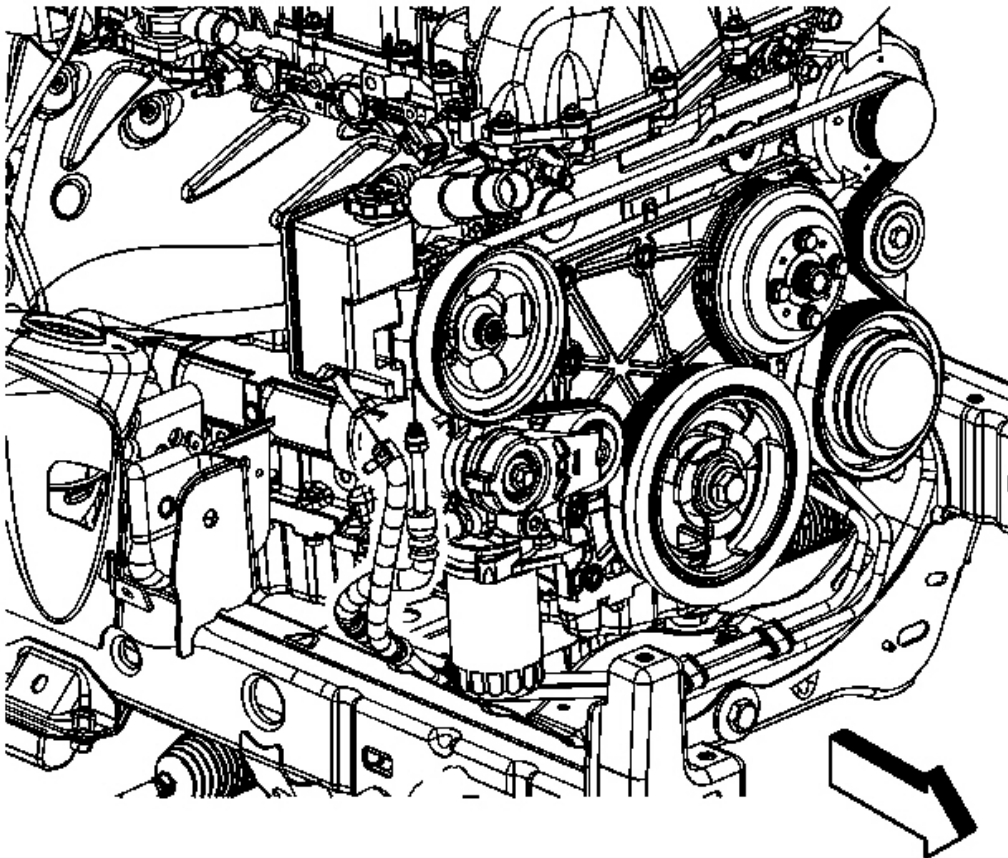


Fig. 13: View Of Power Steering Pressure Hoses
Courtesy of GENERAL MOTORS CORP.

3. Connect the power steering gear inlet and outlet hose to the power steering pump and power steering fluid reservoir assembly.

Tighten: Tighten the fitting to 25 N.m (18 lb ft).

4. Clean any excess power steering fluid from the vehicle and remove the drain pans.
5. Connect the oil pressure sensor wiring harness to the power steering fluid reservoir.

6. Install the power steering pump pulley. Refer to **Power Steering Pump Pulley Replacement (LLR)**.
7. Install the air cleaner assembly. Refer to **Air Cleaner Assembly Replacement**.
8. Fill and bleed the power steering system. Refer to **Power Steering System Bleeding**.

POWER STEERING PUMP BRACKET REPLACEMENT

Removal Procedure

1. Remove the power steering pump. Refer to **Power Steering Pump Replacement (LLR)**.
2. Remove the drive belt tensioner. Refer to **Drive Belt Tensioner Replacement**.

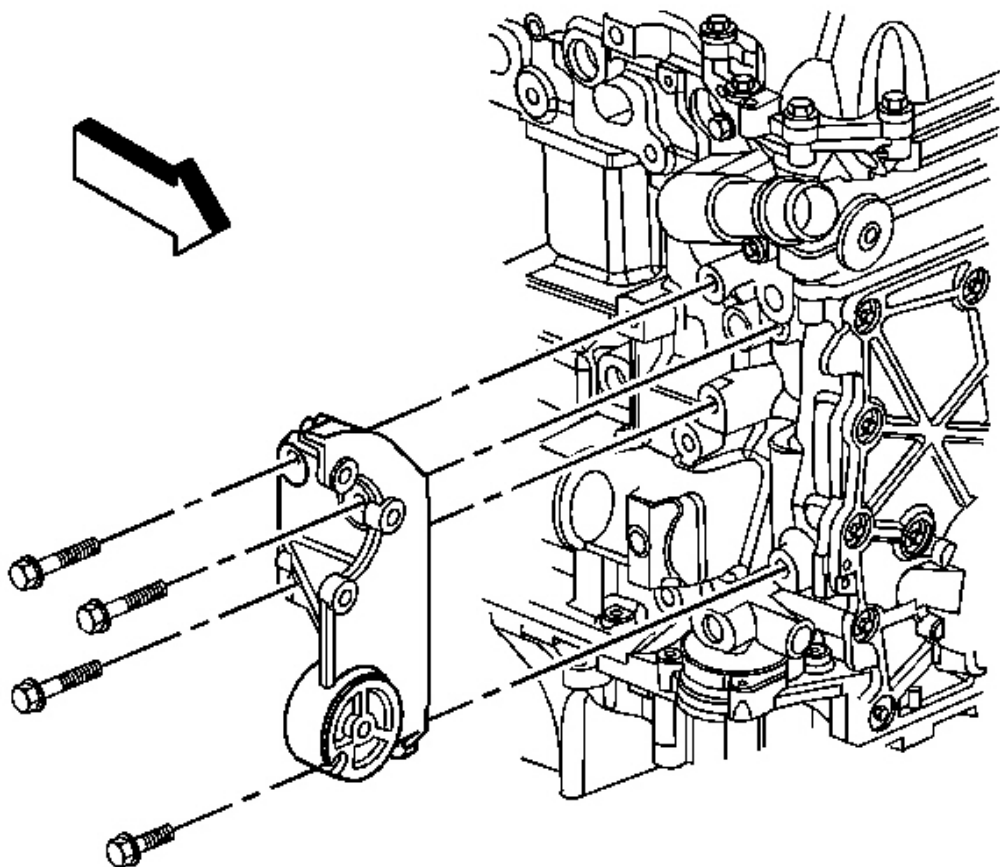


Fig. 14: Removing/Installing Power Steering Pump Bracket

Courtesy of GENERAL MOTORS CORP.

3. Remove the power steering pump bracket bolts.
4. Remove the power steering pump bracket.

Installation Procedure

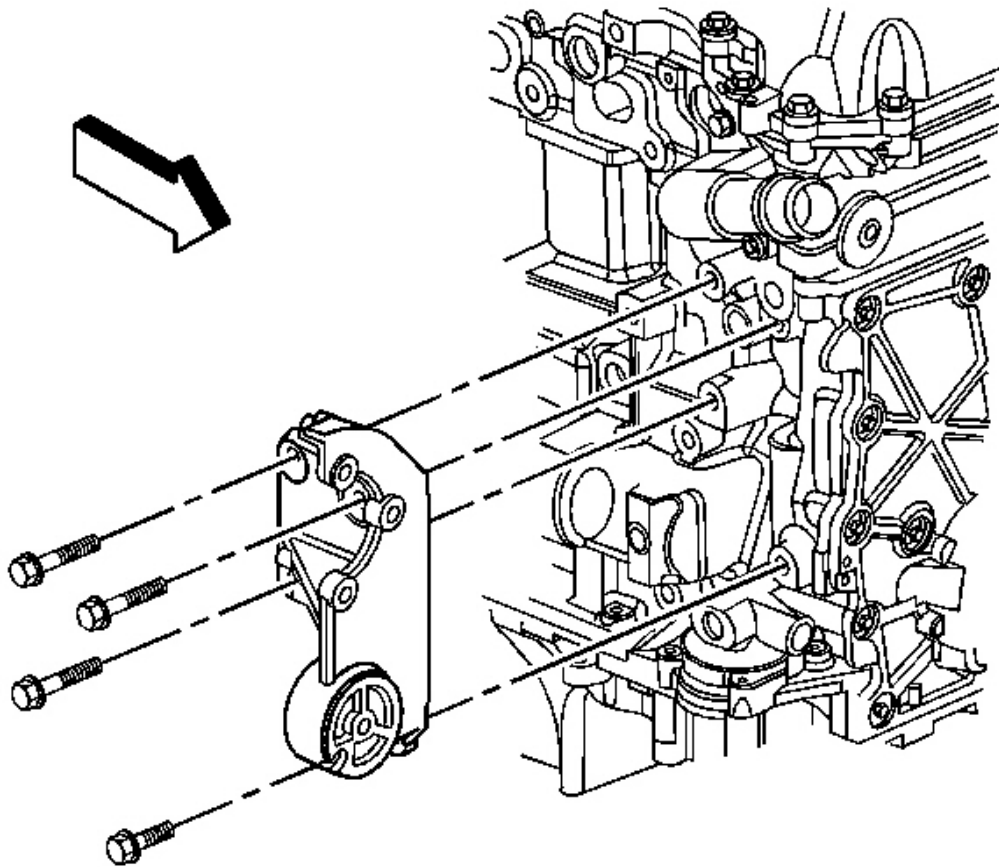


Fig. 15: Removing/Installing Power Steering Pump Bracket
Courtesy of GENERAL MOTORS CORP.

1. Install the power steering pump bracket.

NOTE: Refer to Fastener Notice .

2. Install the power steering pump bracket bolts.

Tighten: Tighten the bolts to 50 N.m (37 lb ft).

3. Install the drive belt tensioner. Refer to **Drive Belt Tensioner Replacement** .

4. Install the power steering pump. Refer to **Power Steering Pump Replacement (LLR)**.

RACK AND PINION OUTER TIE ROD END REPLACEMENT

Tools Required

J 24319-B Steering Linkage and Tie Rod Puller. See **Special Tools**.

Removal Procedure

1. Remove the front tire and wheel assembly. Refer to **Tire and Wheel Removal and Installation** .

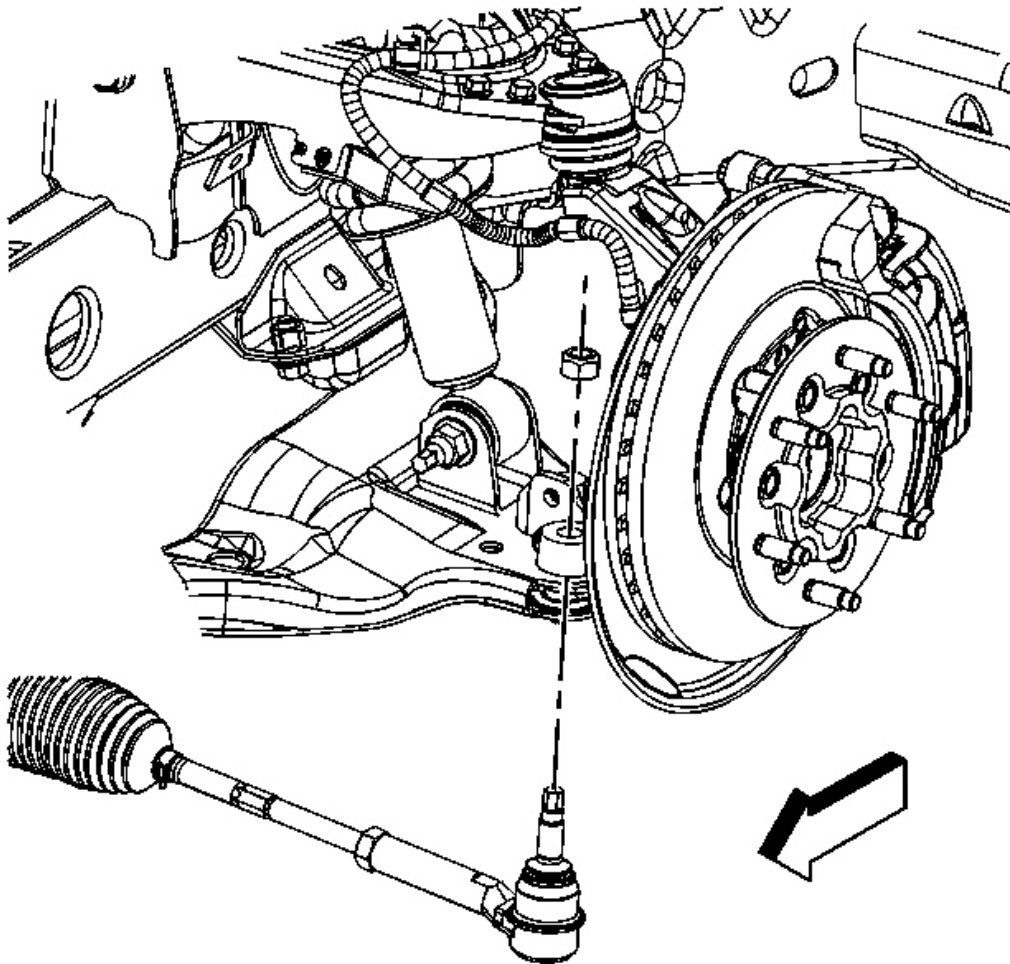


Fig. 16: View Of Outer Tie Rod Retaining Nut
Courtesy of GENERAL MOTORS CORP.

2. Remove and discard the rack and pinion outer tie rod end nut.

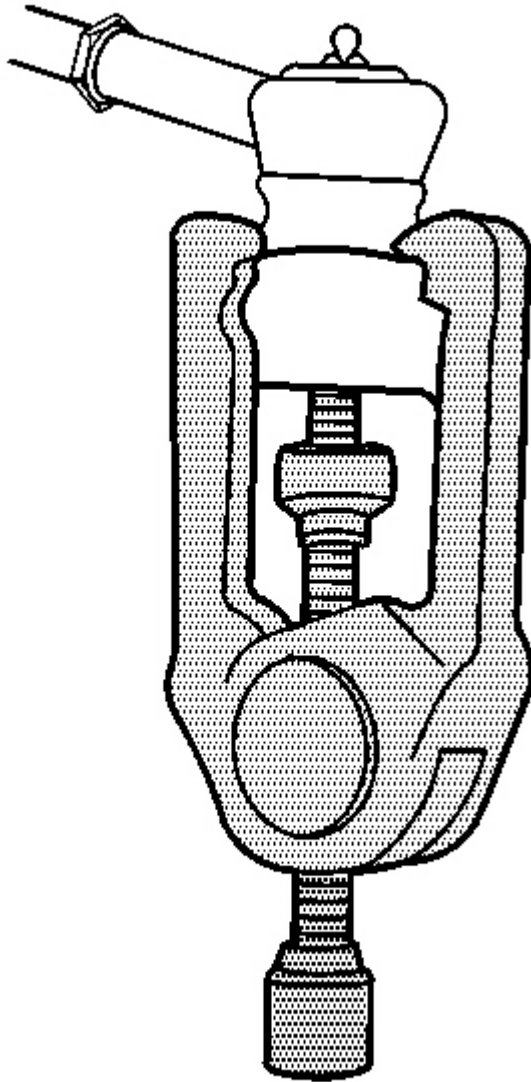


Fig. 17: Removing Outer Tie Rod Assembly From Steering Knuckle
Courtesy of GENERAL MOTORS CORP.

NOTE: Do not attempt to disconnect a steering linkage joint by driving a wedge between the joint and the attached part. Seal damage may result which will cause premature failure of the joint.

3. Disconnect the rack and pinion outer tie rod end from the steering knuckle using puller **J 24319-B** . See **Special Tools**.

IMPORTANT: Mark the location of the rack and pinion inner tie rod nut.

4. Loosen the rack and pinion inner tie rod nut and remove the rack and pinion outer tie rod end.
5. Discard the rack and pinion inner tie rod nut.
6. Clean the tapered surface of the steering knuckle.

Installation Procedure

1. Lubricate the rack and pinion inner tie rod threads with a suitable chassis lubricant.
2. Install a new rack and pinion inner tie rod nut in the same position as the old one.
3. Install the rack and pinion outer tie rod end to the rack and pinion inner tie rod.

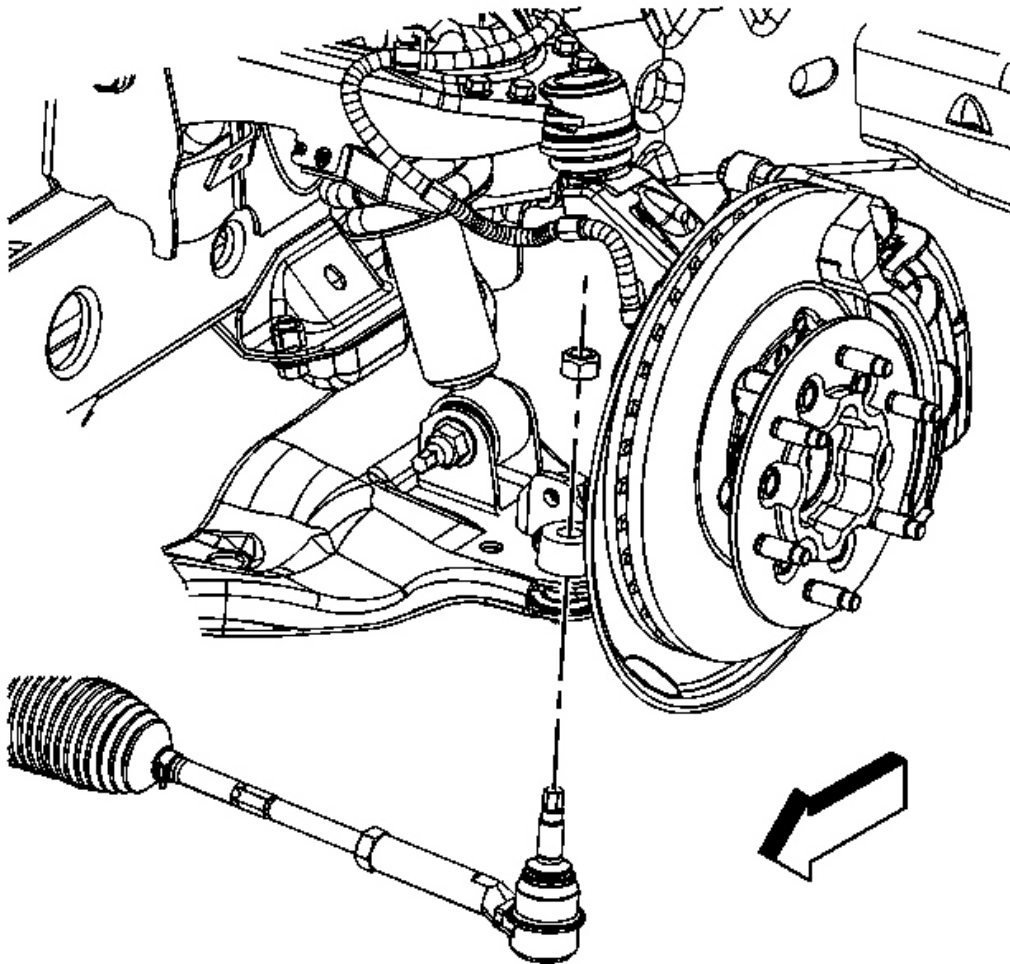


Fig. 18: View Of Outer Tie Rod Retaining Nut
Courtesy of GENERAL MOTORS CORP.

4. Install the rack and pinion outer tie rod end to the steering knuckle.

NOTE: Refer to Fastener Notice .

5. Install the new rack and pinion outer tie rod end nut.

Tighten: Tighten the nut to 71 N.m (52 lb ft).

6. Tighten the rack and pinion inner tie rod nut against the rack and pinion outer tie rod end.
7. Install the front tire and wheel assembly. Refer to **Tire and Wheel Removal and Installation** .
8. Adjust the front toe. Refer to **Front Toe Adjustment** .

RACK AND PINION INNER TIE ROD REPLACEMENT

Tools Required

J 34028 Inner Tie Rod Wrench. See **Special Tools**.

Removal Procedure

IMPORTANT: After removing the boot, inspect the inner tie rod for evidence of corrosion or contamination. If none is evident, continue with the repair. If corrosion or contamination is evident, replace the steering gear.

1. Remove the steering gear boot. Refer to **Steering Gear Boot Replacement - On Vehicle**.

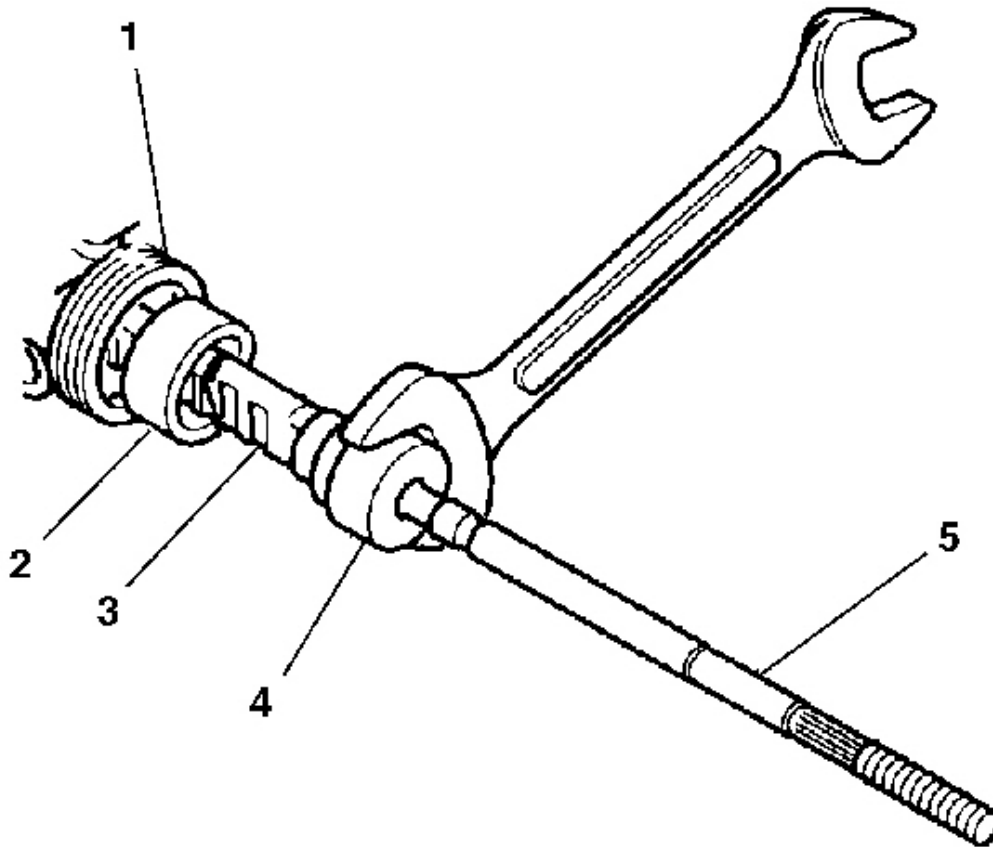


Fig. 19: Removing The Shock Dampener From The Inner Tie Rod
Courtesy of GENERAL MOTORS CORP.

NOTE: Do not change the rack bearing preload adjustment before removing the inner tie rod from the steering rack. This could cause damage to the pinion or the steering rack or both.

2. Remove the rack and pinion inner tie rod (5) from the steering gear (1) as follows:
 1. Place a wrench on the flats of the rack and pinion inner tie rod housing (4).
 2. Rotate the rack and pinion inner tie rod housing (4) counterclockwise until the rack and pinion inner tie rod (5) separates from the steering gear rack (3).

Installation Procedure

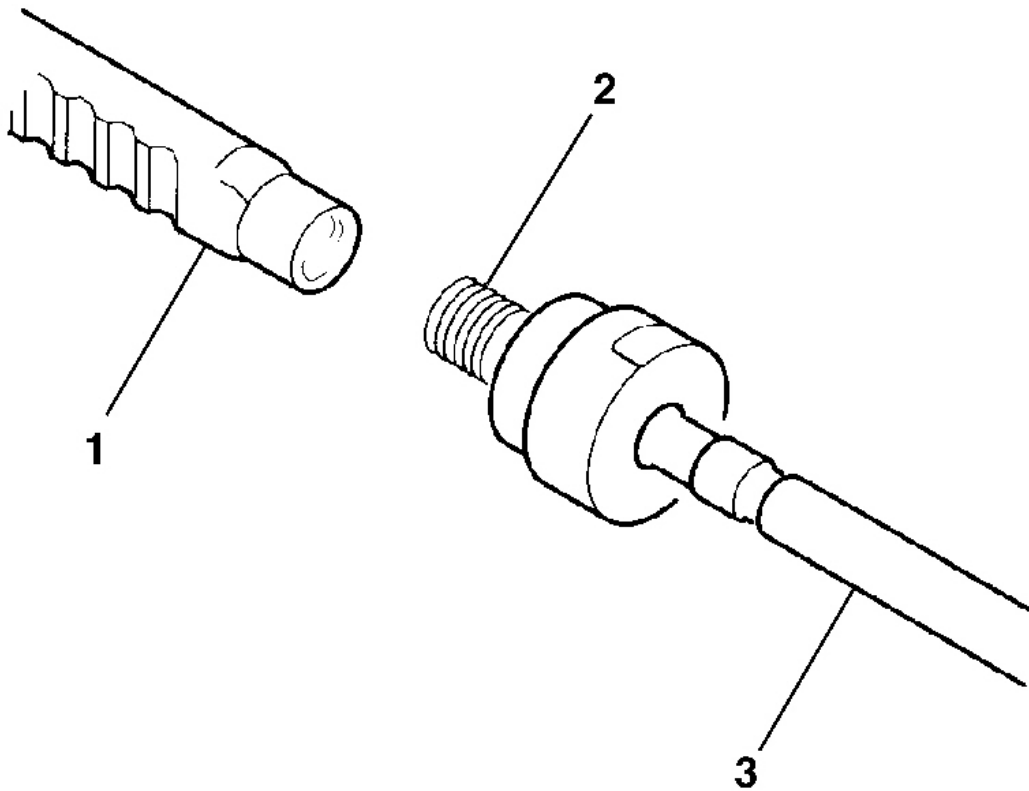


Fig. 20: View Of Rack And Inner Tie Rod Threads
Courtesy of GENERAL MOTORS CORP.

1. Clean the rack and pinion inner tie rod threads (2)
2. Install the rack and pinion inner tie rod (3) to the steering gear rack (1).

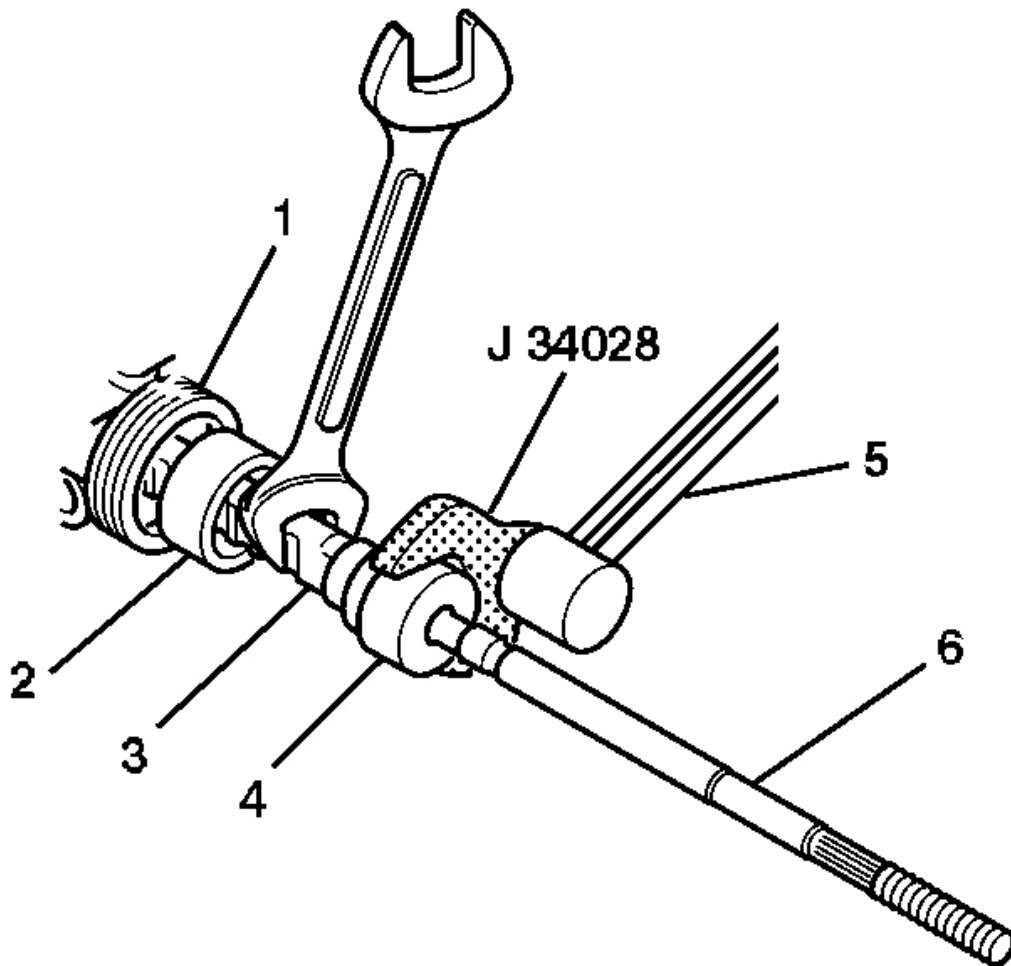


Fig. 21: Tightening The Inner Tie Rod
 Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to Fastener Notice .

3. Install a torque wrench (5) and wrench **J 34028** to the rack and pinion inner tie rod housing (4). See Special Tools.

Hold the steering gear rack (3) while tightening the rack and pinion inner tie rod as shown (6).

Tighten: Tighten the rack and pinion inner tie rod to 88 N.m (65 lb ft).

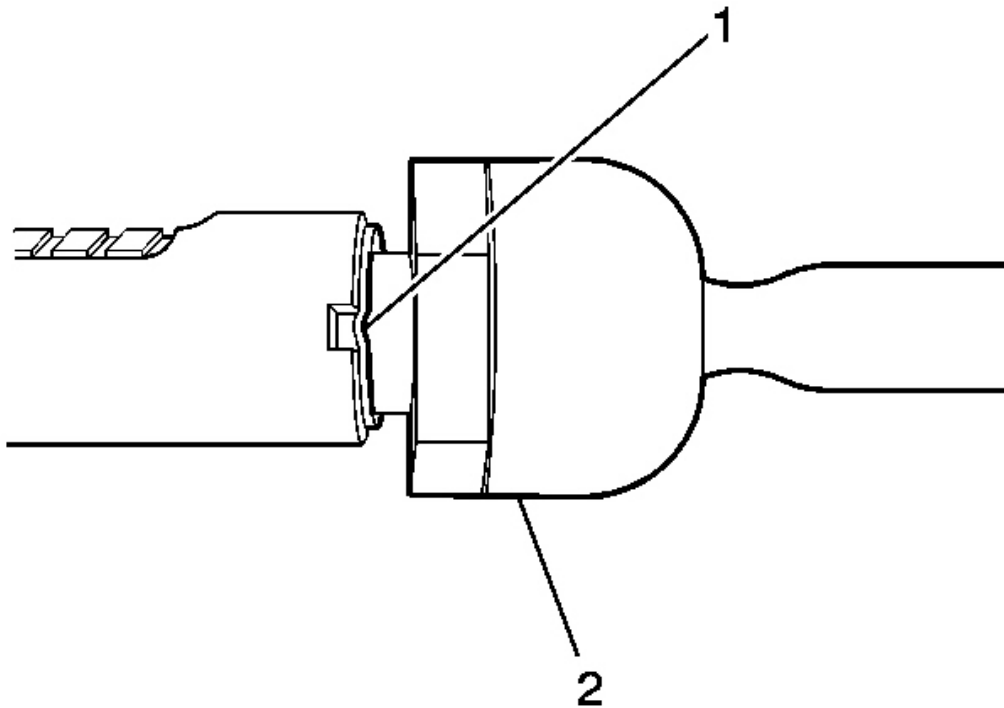


Fig. 22: Identifying Inner Tie Rod Staking Location
Courtesy of GENERAL MOTORS CORP.

4. Stake the rack and pinion inner tie rod (2) at the location shown (1) with a hammer and punch.
5. Install the steering gear boot. Refer to **Steering Gear Boot Replacement - On Vehicle**.
6. Adjust the front toe. Refer to **Front Toe Adjustment** .

STEERING GEAR BOOT REPLACEMENT - ON VEHICLE

Tools Required

J 22610 Keystone Clamp Pliers. See **Special Tools**.

Removal Procedure

1. Remove the rack and pinion outer tie rod end. Refer to **Rack and Pinion Outer Tie Rod End Replacement**.

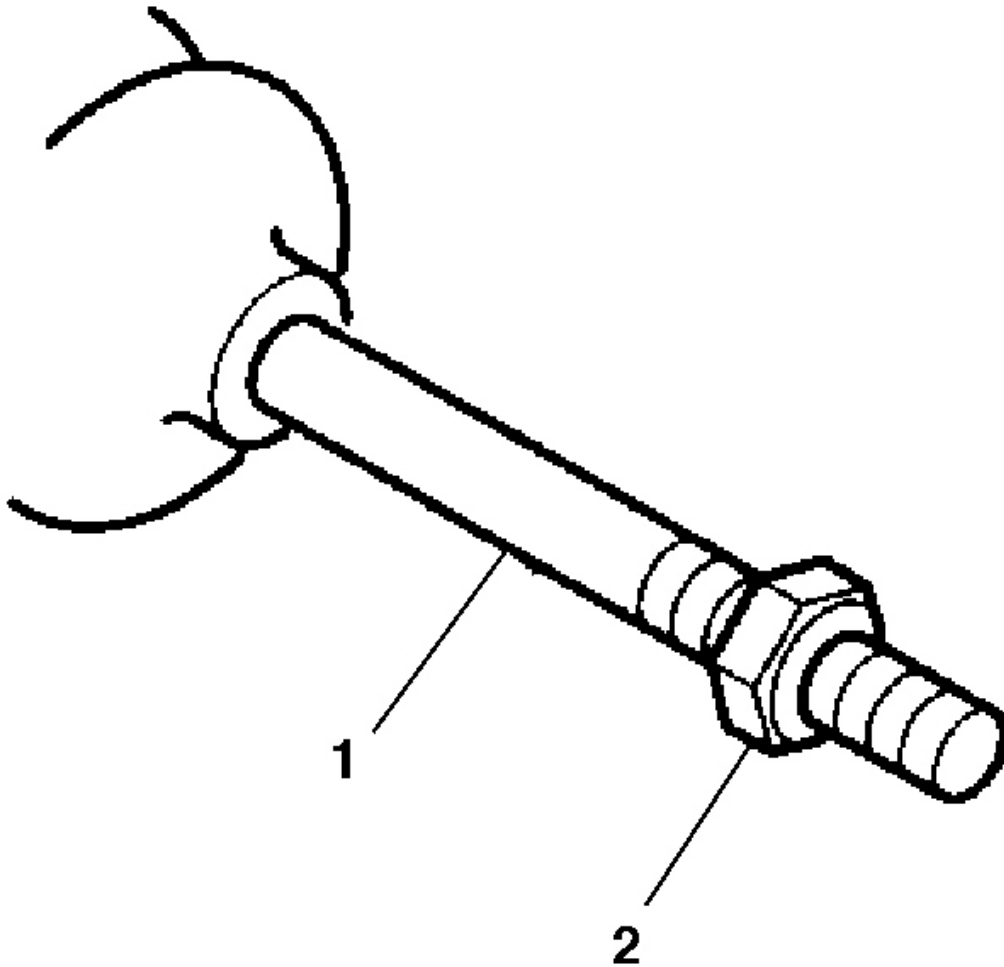


Fig. 23: Identifying Inner Tie Rod Assembly Jam Nut
Courtesy of GENERAL MOTORS CORP.

IMPORTANT: Mark the location of the rack and pinion inner tie rod nut before removing it.

2. Remove the rack and pinion inner tie rod nut (2) from the rack and pinion inner tie rod (1).

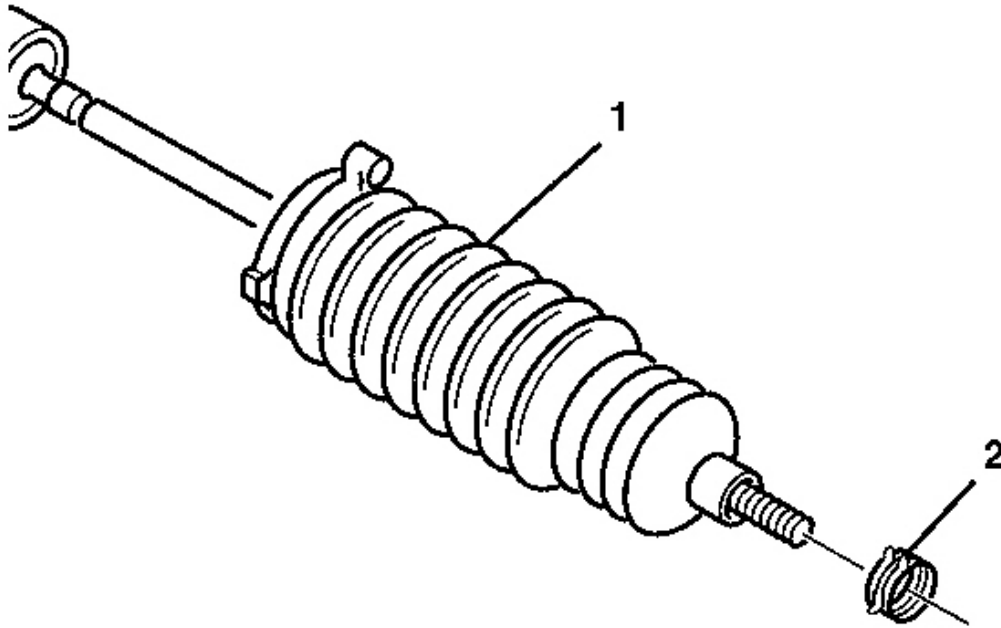


Fig. 24: View Of Tie Rod End Clamp At Rack & Pinion Boot
Courtesy of GENERAL MOTORS CORP.

3. Remove the outer steering gear boot clamp (2) from the steering gear boot (1) and discard it.

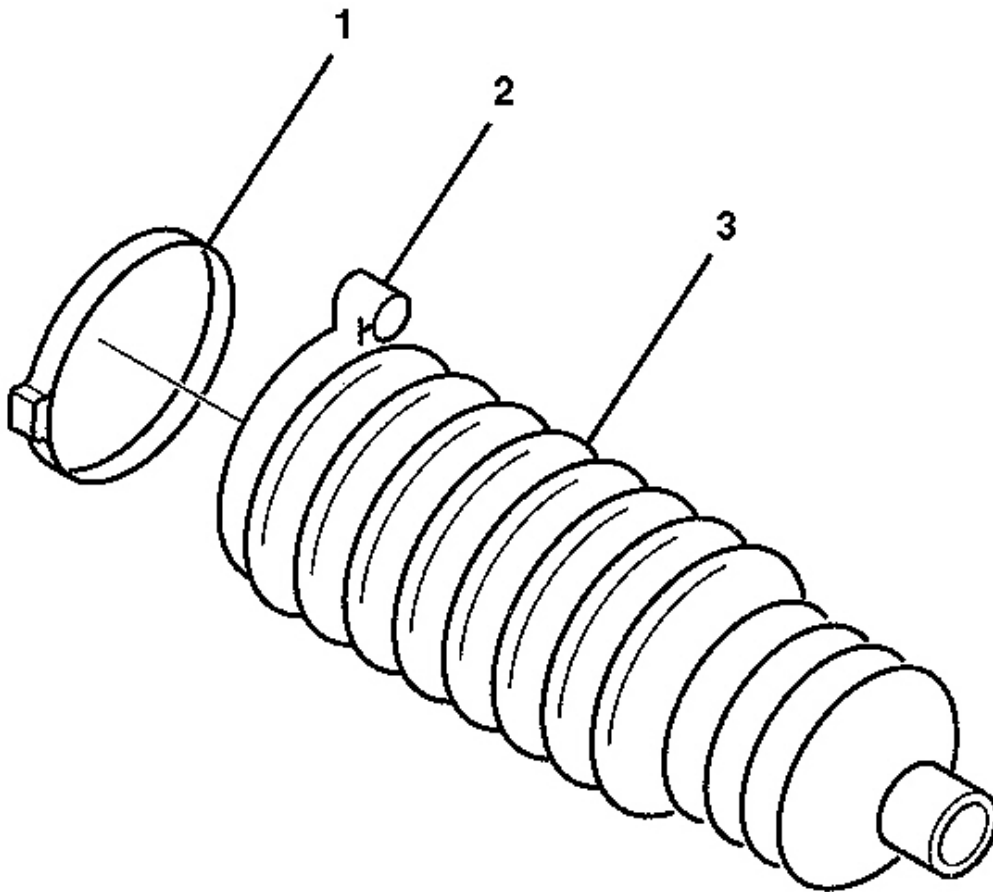


Fig. 25: View Of Boot Clamp And Rack & Pinion Boot
Courtesy of GENERAL MOTORS CORP.

4. Remove the inner steering gear boot clamp (1) from the steering gear boot (3) and discard it.

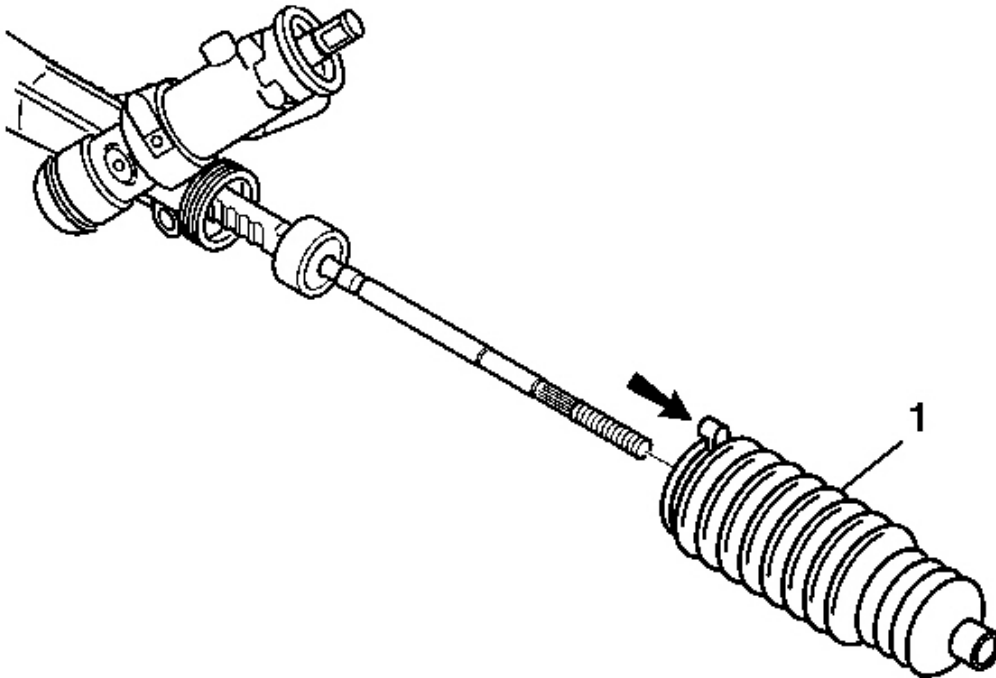


Fig. 26: Identifying Rack & Pinion Boot & Breather Tube
Courtesy of GENERAL MOTORS CORP.

IMPORTANT:

- Prior to removing the steering gear boot breather tube or the steering gear boot, mark the location of the breather tube on the steering gear.
- After removing the boot, inspect the inner tie rod for evidence of corrosion or contamination. If none is evident, continue with the repair. If corrosion or contamination is evident, replace the steering gear.

5. Remove the steering gear boot (1) from the steering gear.

Installation Procedure

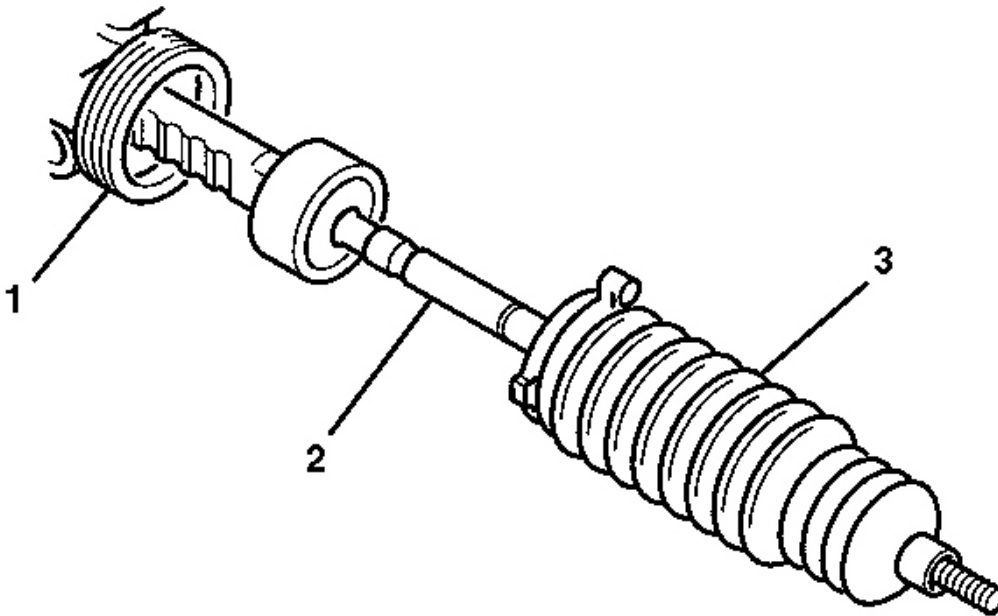


Fig. 27: Rack & Pinion Gear Assembly, Boot & Inner Tie Rod Assembly
Courtesy of GENERAL MOTORS CORP.

1. Prior to installing the steering gear boot, apply grease to the rack and pinion inner tie rod (2) and the steering gear (1) and place the inner steering gear boot clamp loosely on the steering gear boot.
2. Install the steering gear boot (3) onto the rack and pinion inner tie rod (2).
3. Install the steering gear boot breather tube while aligning it with the mark made during removal and the molded nipple of the steering gear boot.

IMPORTANT: The steering gear boot (3) must not be twisted, puckered or out of shape in any way. If the steering gear boot (3) is not shaped properly, adjust it by hand before installing the steering gear boot clamps.

4. Move the steering gear boot onto the steering gear (1) until it is seated securely in the steering gear assembly groove.

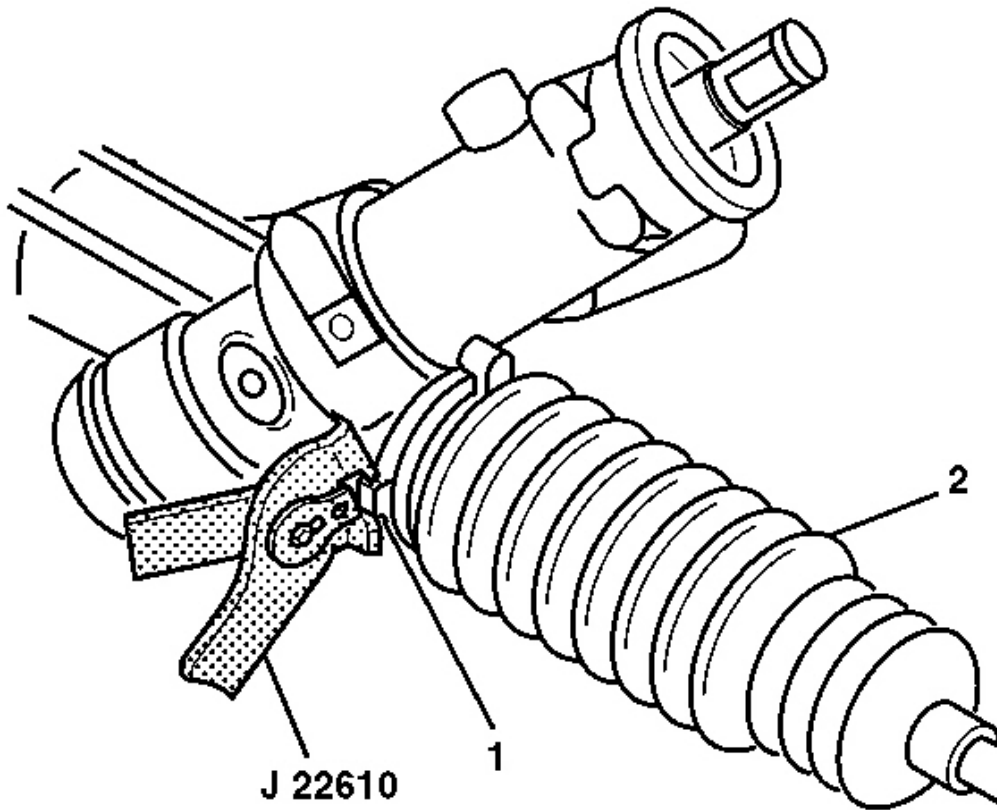


Fig. 28: Using J 22610 To Install Boot Clamp
Courtesy of GENERAL MOTORS CORP.

5. Crimp the new inner steering gear boot clamp (1) using pliers **J 22610** . See **Special Tools**.

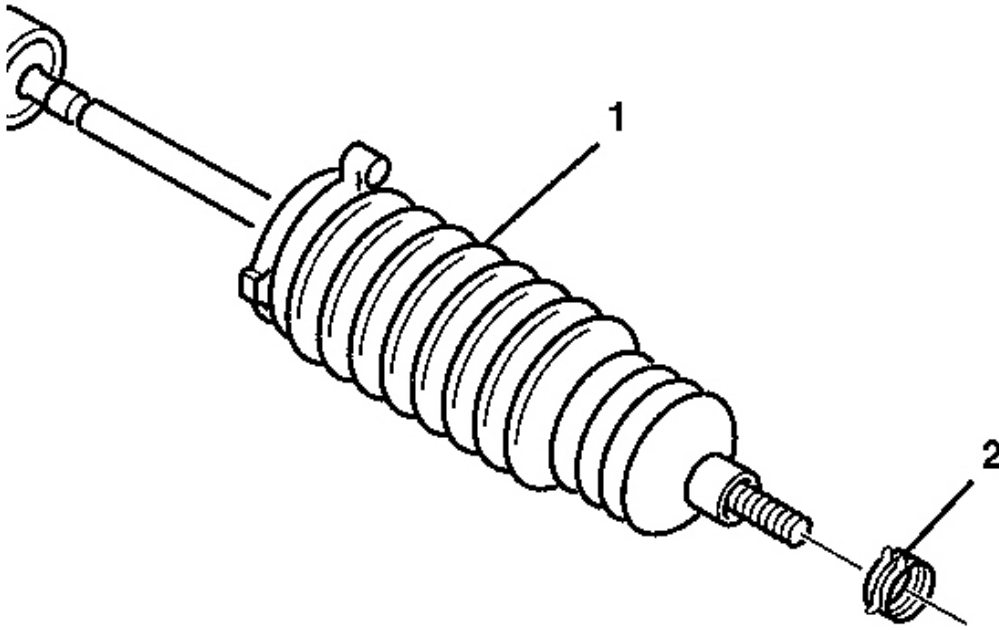


Fig. 29: View Of Tie Rod End Clamp At Rack & Pinion Boot
Courtesy of GENERAL MOTORS CORP.

6. Install the new outer steering gear boot clamp (2) onto the steering gear boot (1).

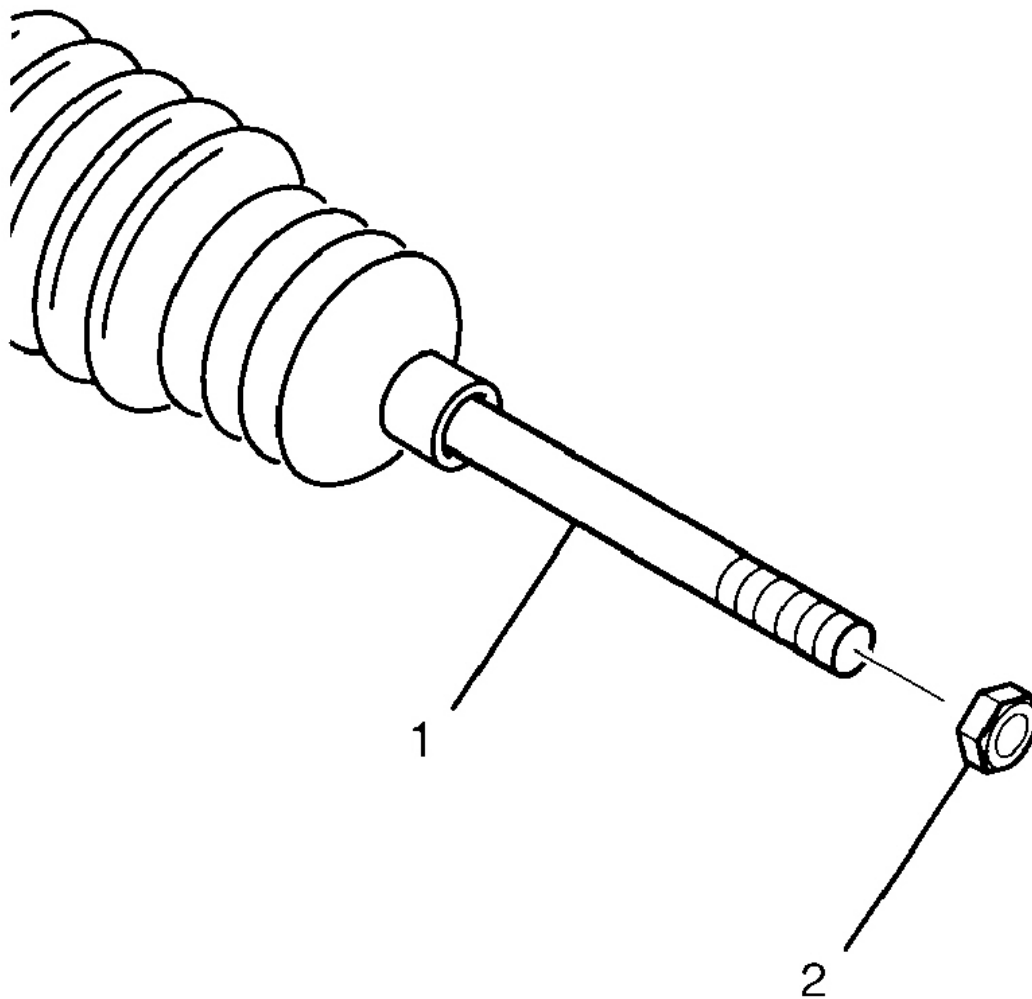


Fig. 30: View Of Inner Tie Rod & Hex Jam Nut
Courtesy of GENERAL MOTORS CORP.

IMPORTANT: Place the rack and pinion inner tie rod nut at the location mark made before removing.

7. Install the rack and pinion inner tie rod nut (2) to the rack and pinion inner tie rod (1).
8. Install the rack and pinion outer tie rod end. Refer to **Rack and Pinion Outer Tie Rod End Replacement**.
9. Tighten the rack and pinion inner tie rod nut tight against the rack and pinion outer tie rod end.

10. Adjust the front toe. Refer to **Front Toe Adjustment** .

POWER STEERING GEAR INLET AND OUTLET HOSE REPLACEMENT

Tools Required

J 44586 Power Steering Gear Oil Seal Remover/Installer. See **Special Tools**.

Removal Procedure

1. Remove as much power steering fluid from the power steering fluid reservoir as possible.
2. Place drain pans under the vehicle as needed.

NOTE: Refer to **POWER STEERING HOSE DISCONNECTED NOTICE** .

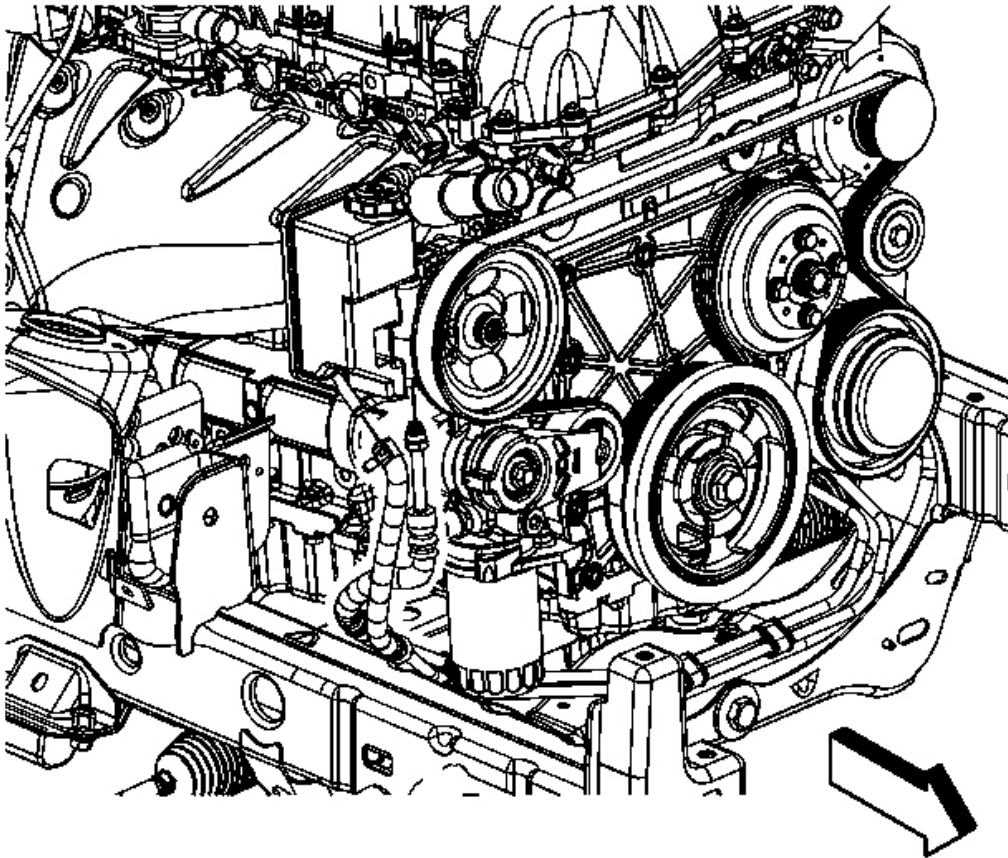


Fig. 31: View Of Power Steering Pressure Hoses
Courtesy of GENERAL MOTORS CORP.

3. Disconnect the power steering gear inlet and outlet hose from the power steering pump and power steering fluid reservoir assembly.

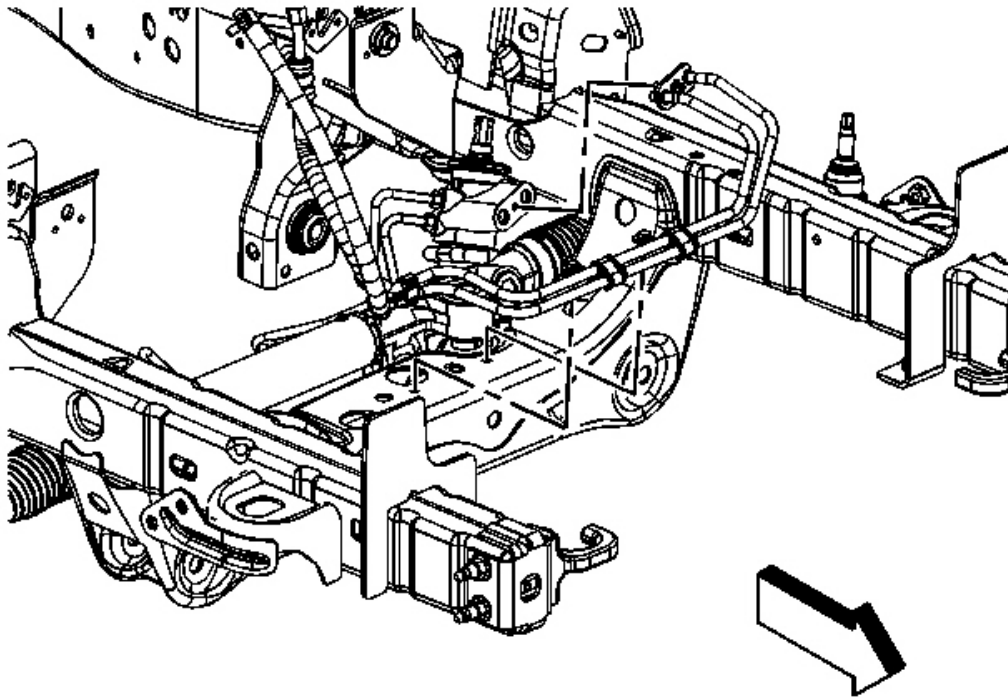


Fig. 32: View Of Power Steering Hose Assembly
Courtesy of GENERAL MOTORS CORP.

4. Remove the power steering gear inlet and outlet hose bracket bolts.

Left hand drive shown, right hand drive similar.

5. Remove the power steering gear inlet and outlet hose retaining plate bolt.
6. Disconnect the power steering gear inlet and outlet hose from the steering gear.
7. Remove the power steering gear inlet and outlet hose from the vehicle.

NOTE: Clean the power steering gear inlet and outlet ports thoroughly of any debris. Failure to do so could result in contamination and damage to the power steering system components.

8. Clean the power steering gear inlet and outlet hose ports at the steering gear of any debris.
9. Transfer any parts as needed.

Installation Procedure

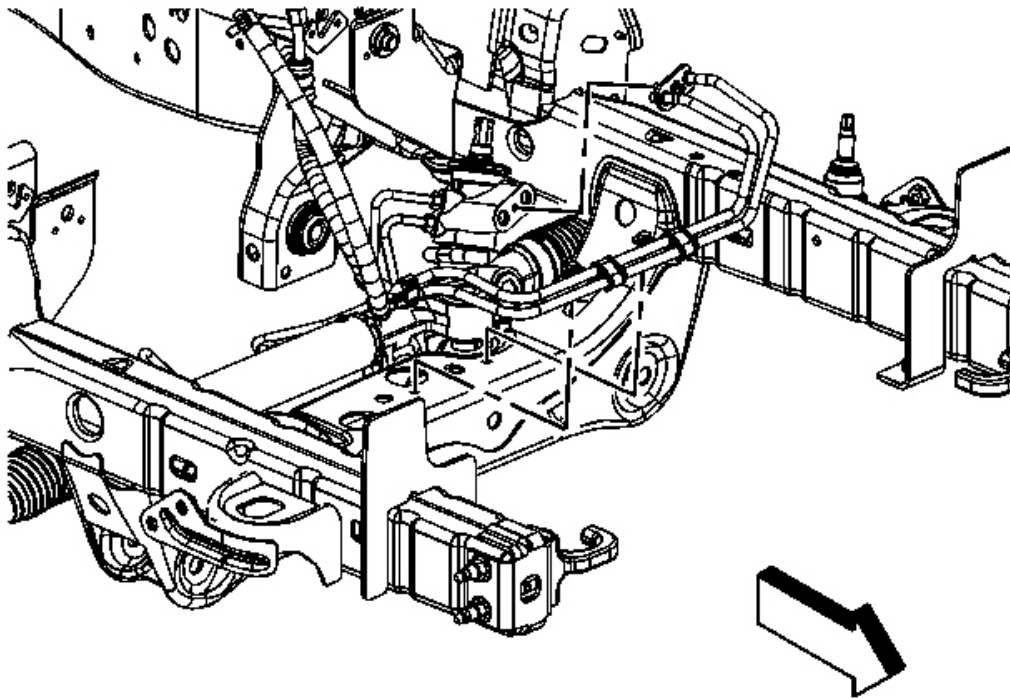


Fig. 33: View Of Power Steering Hose Assembly
Courtesy of GENERAL MOTORS CORP.

1. Install the power steering gear inlet and outlet hose to the vehicle.

Left hand drive shown, right hand drive similar.

1. If power steering gear inlet and outlet hose seal replacement is needed, remove the steering gear from the vehicle. Refer to **Steering Gear Replacement**.
2. Remove the power steering gear inlet and outlet hose seals from the steering gear using remover **J 44586** . See **Special Tools**.
3. Clean the power steering gear inlet and outlet hose ports at the steering gear of any debris.
4. Install the power steering gear inlet and outlet hose seals to the steering gear using installer **J 44586** .

5. Install the steering gear. Refer to Steering Gear Replacement.

NOTE: Refer to Fastener Notice .

2. Install the power steering gear inlet and outlet hose retaining plate bolt.

Tighten: Tighten the bolt to 12 N.m (106 lb in).

3. Install the power steering gear inlet and outlet hose bracket bolts.

Tighten: Tighten the bolts to 9 N.m (79 lb in).

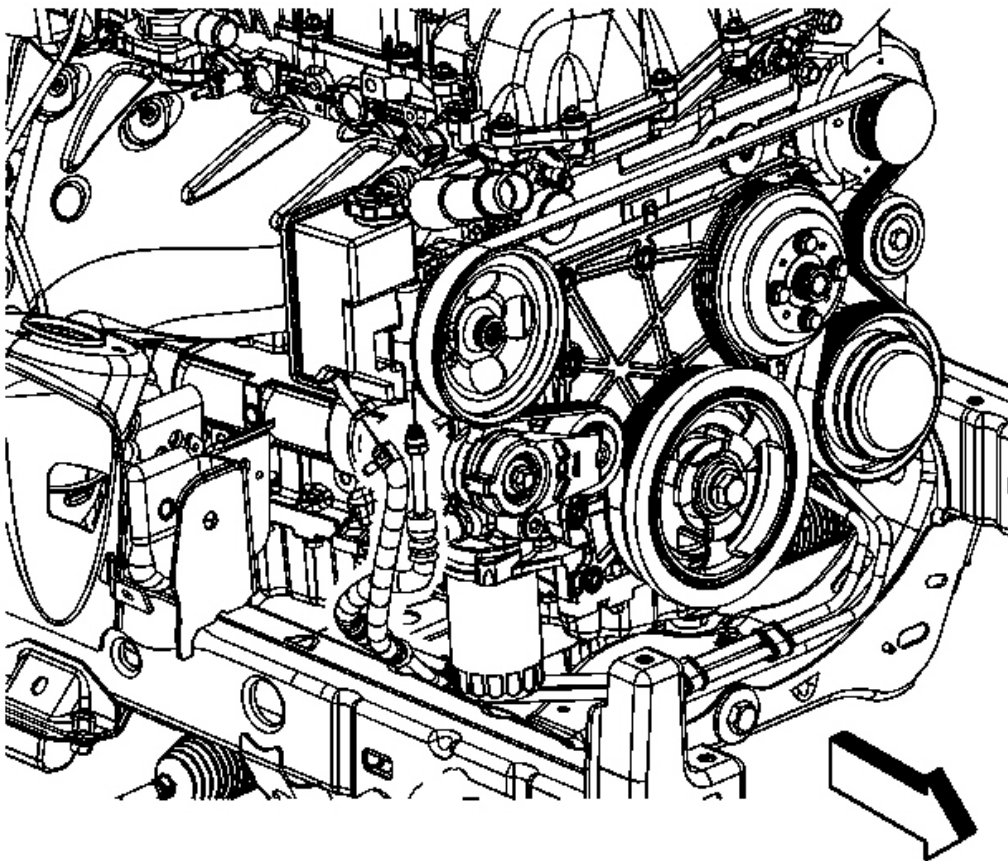


Fig. 34: View Of Power Steering Pressure Hoses
Courtesy of GENERAL MOTORS CORP.

4. Connect the power steering gear inlet and outlet hose to the power steering pump and power steering fluid reservoir assembly.

Tighten: Tighten the fitting to 25 N.m (18 lb ft).

5. Clean any excess power steering fluid from the vehicle and remove the drain pans.
6. Fill and bleed the power steering system. Refer to **Power Steering System Bleeding**.

STEERING GEAR REPLACEMENT

Removal Procedure

1. Remove the engine shield, if equipped. Refer to **Engine Shield Replacement** .
2. Disconnect the rack and pinion outer tie rod ends from the steering knuckles. Refer to **Rack and Pinion Outer Tie Rod End Replacement**.
3. Remove as much power steering fluid from the power steering fluid reservoir as possible.
4. Place drain pans under the vehicle as needed.

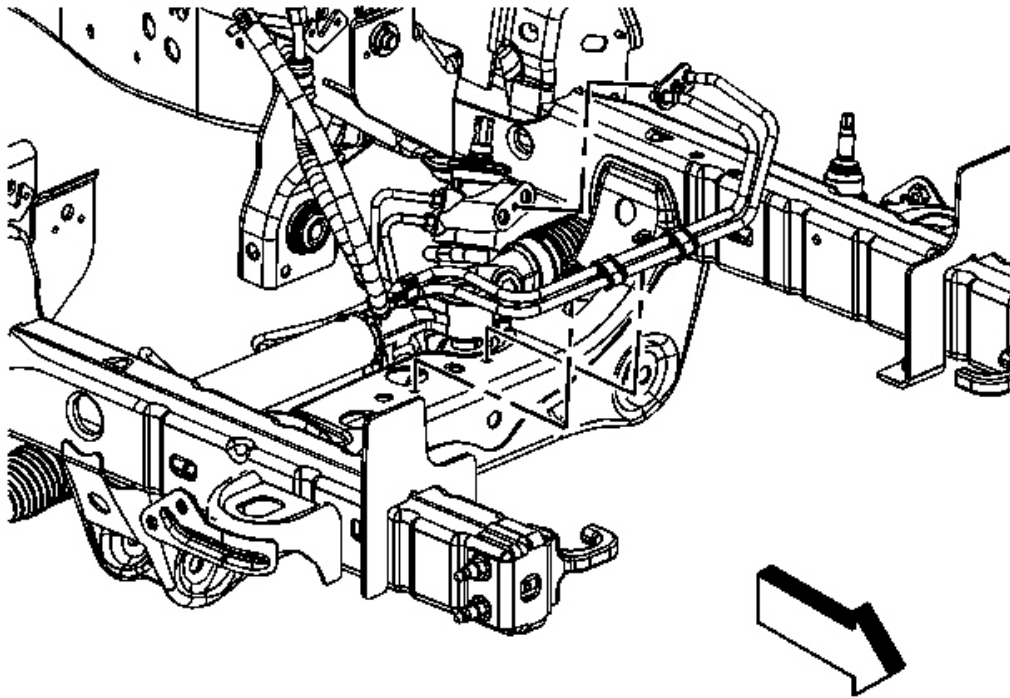


Fig. 35: View Of Power Steering Hose Assembly
Courtesy of GENERAL MOTORS CORP.

5. Disconnect the power steering gear inlet and outlet hose from the steering gear. Refer to **Power Steering Gear Inlet and Outlet Hose Replacement**.
6. Disconnect the lower intermediate steering shaft from the steering gear. Refer to **Lower Intermediate Steering Shaft Replacement**.

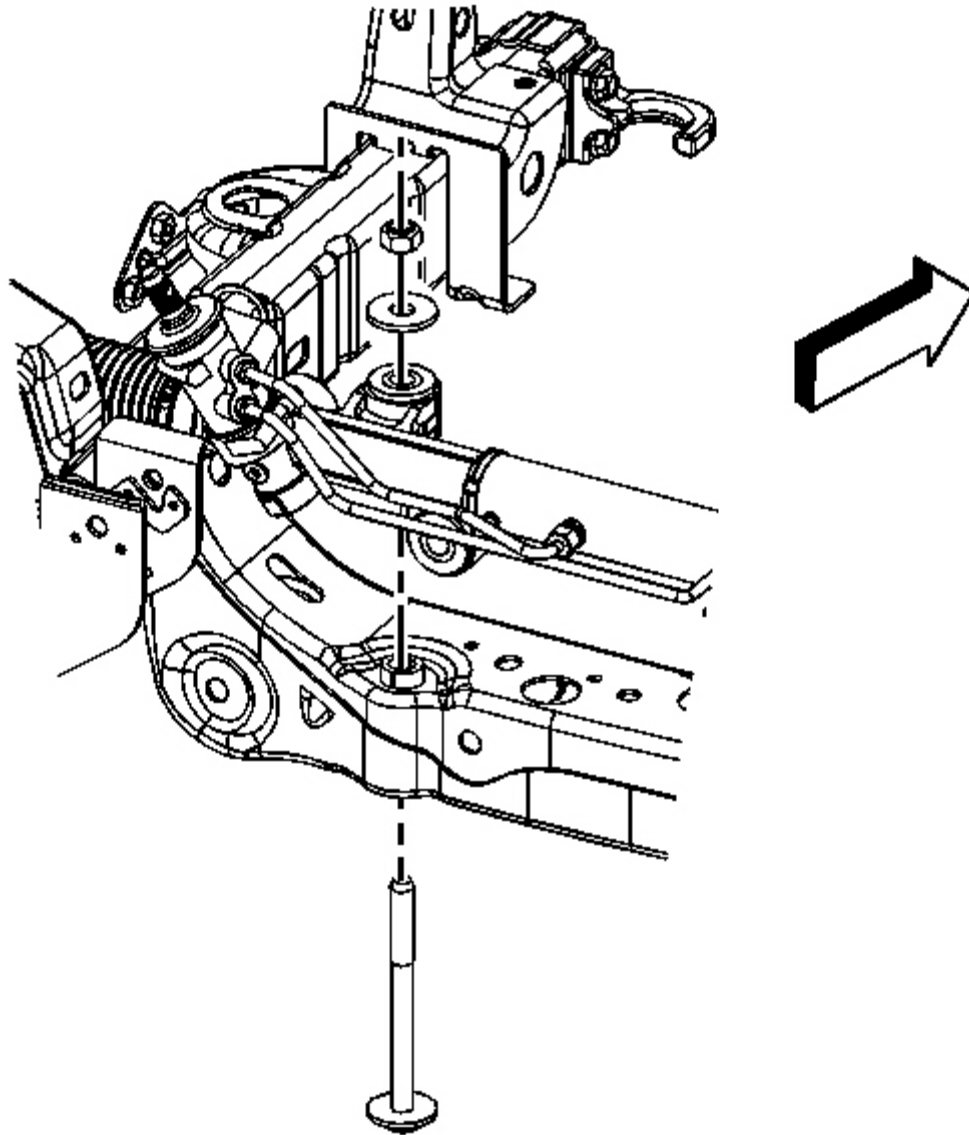


Fig. 36: View Of Steering Gear Vertical Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

7. Remove the vertical steering gear nut, washer and bolt.

Left hand drive shown, right hand drive similar.

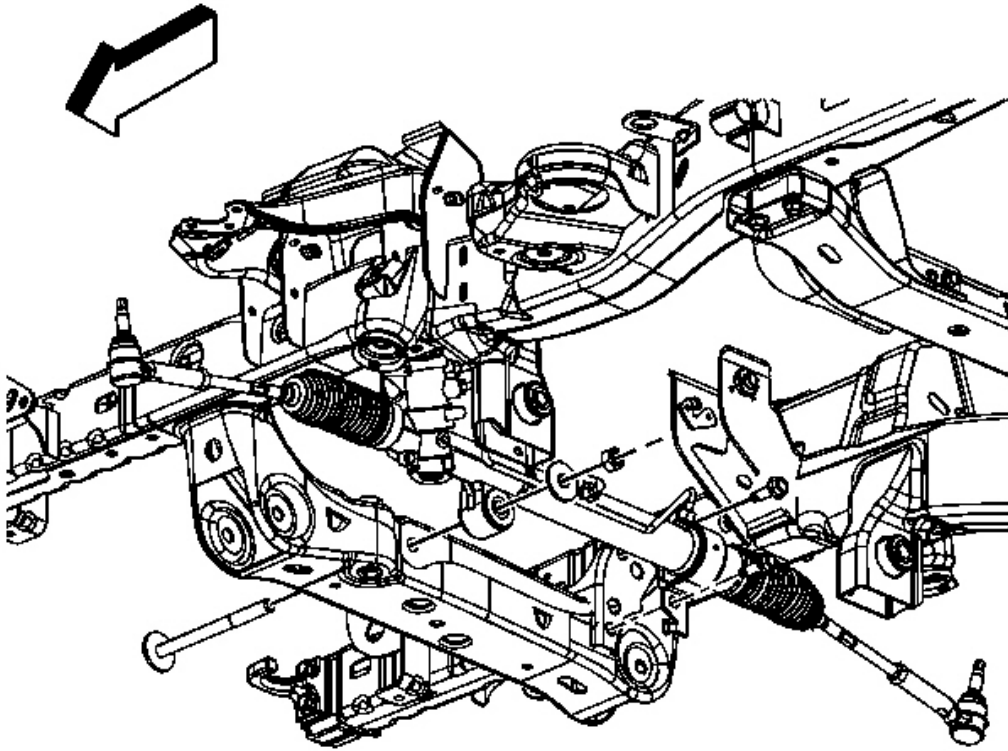


Fig. 37: View Of Steering Gear Horizontal Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

8. Remove the horizontal steering gear nut, washer and bolt.

Left hand drive shown, right hand drive similar.

9. Remove the steering gear bracket bolts and bracket.
10. Remove the steering gear from the vehicle.

Installation Procedure

1. Install the steering gear to the vehicle.

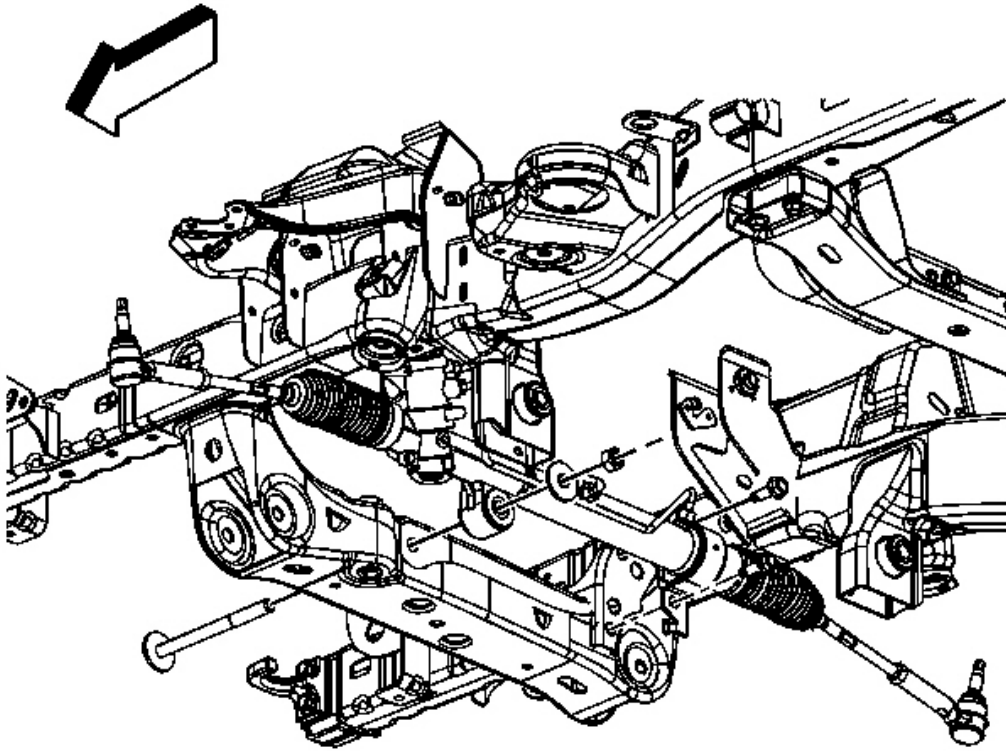


Fig. 38: View Of Steering Gear Horizontal Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to Fastener Notice .

IMPORTANT: Hand start all bolts before finalizing any torques.

2. Install the steering gear bracket and bolts.

Left hand drive shown, right hand drive similar.

Tighten: Tighten the bolts to 100 N.m (74 lb ft).

3. Install the horizontal steering gear nut, washer and bolt.

Tighten: Tighten the bolt to 130 N.m (96 lb ft).

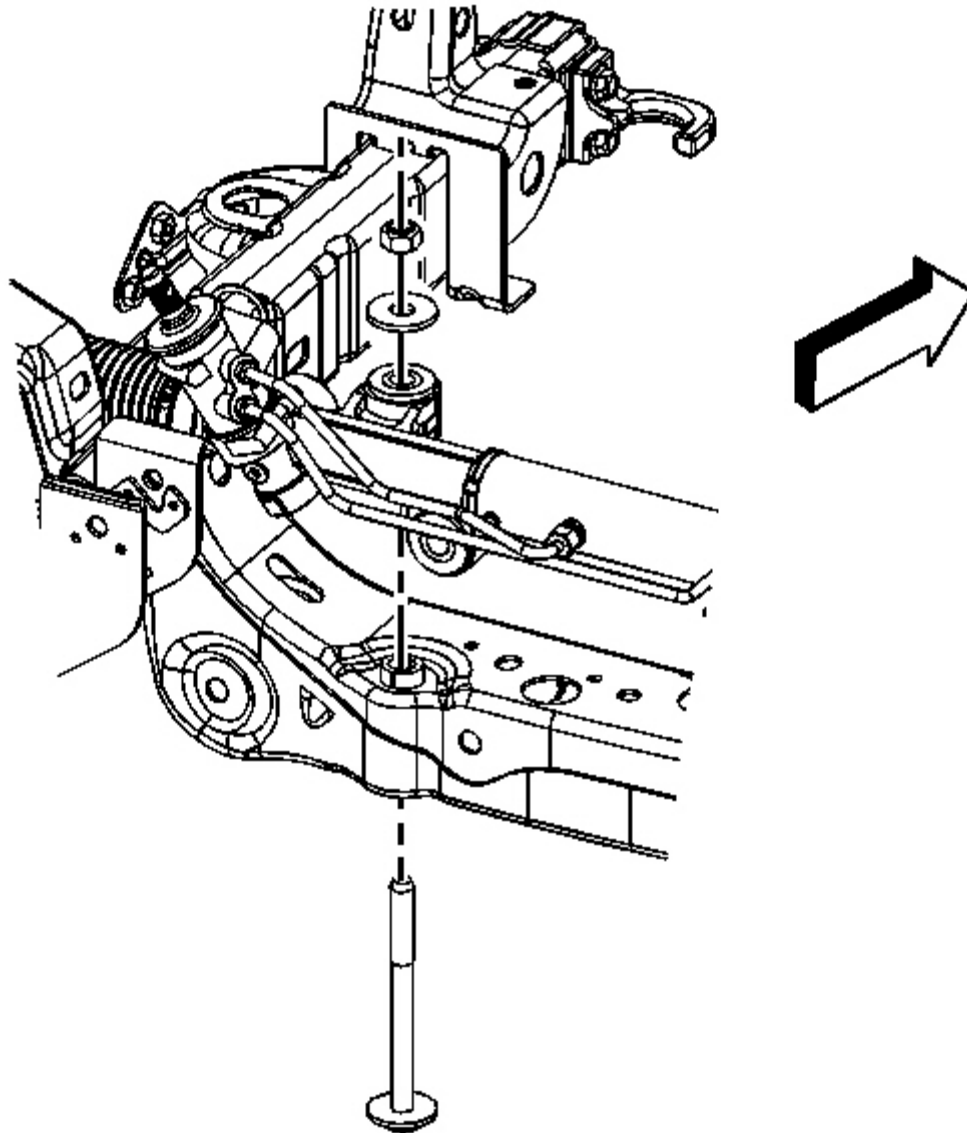


Fig. 39: View Of Steering Gear Vertical Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

4. Install the vertical steering gear nut, washer and bolt.

Left hand drive shown, right hand drive similar.

Tighten: Tighten the bolt to 130 N.m (96 lb ft).

5. Connect the lower intermediate steering shaft. Refer to **Lower Intermediate Steering Shaft Replacement** .

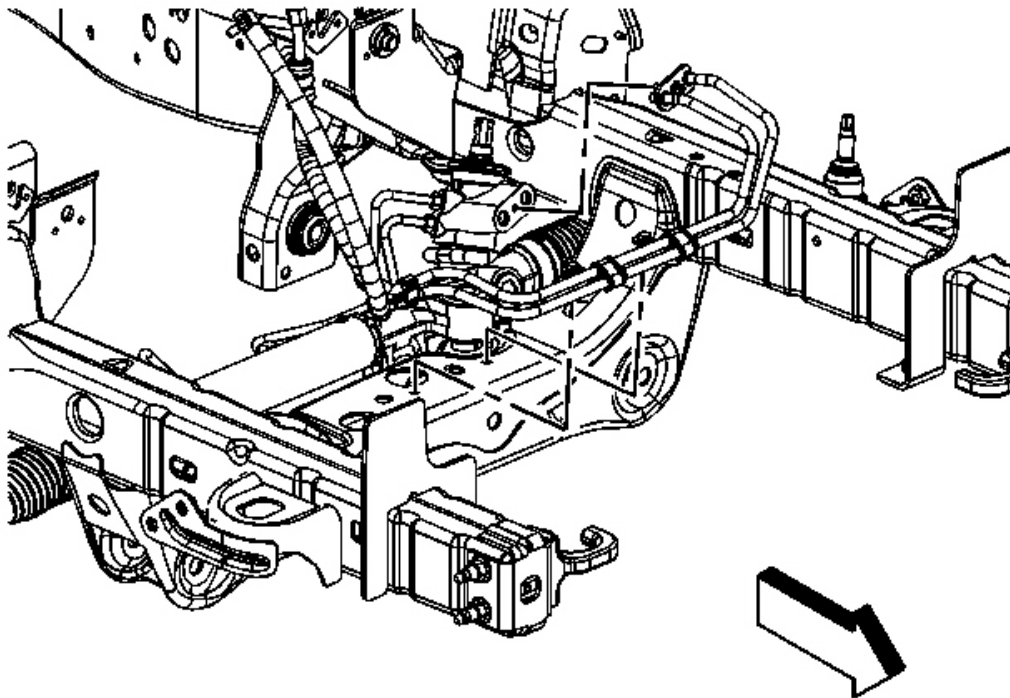


Fig. 40: View Of Power Steering Hose Assembly
Courtesy of GENERAL MOTORS CORP.

6. Connect the power steering gear inlet and outlet hose to the steering gear. Refer to **Power Steering Gear Inlet and Outlet Hose Replacement**.
7. Install the engine shield, if equipped. Refer to **Engine Shield Replacement** .
8. Install the rack and pinion outer tie rod ends to the steering knuckles. Refer to **Rack and Pinion Outer Tie Rod End Replacement**.
9. Fill and bleed the power steering system. Refer to **Power Steering System Bleeding**.
10. Adjust the front toe. Refer to **Front Toe Adjustment** .

DESCRIPTION AND OPERATION

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POWER STEERING SYSTEM DESCRIPTION AND OPERATION

The hydraulic power steering pump is a constant displacement vane-type pump that provides hydraulic pressure and flow for the power steering gear. The hydraulic power steering pump is belt-driven.

The power steering fluid reservoir holds the power steering fluid and is integral with the power steering pump. The reservoir can be serviced separately from the pump.

This vehicle uses a rack and pinion system.

In the rack and pinion system, the rack and the pinion are the 2 components that convert steering wheel rotation to lateral movement. The steering shaft is attached to the pinion in the steering gear. The pinion rotates with the steering wheel. Gear teeth on the pinion mesh with the gear teeth on the rack. The rotating pinion moves the rack from side to side. The lateral action of the rack pushes and pulls the tie rods in order to change the direction of the vehicle's front wheels.

The power steering pressure hose connects the power steering pump fitting to the power steering gear and allows pressurized power steering fluid to flow from the pump to the gear.

The power steering return hose returns fluid from the power steering gear back to the power steering fluid reservoir. The power steering return line may contain an integral fin-type or line-type power steering fluid cooler.

In a typical power steering system, a pump generates hydraulic pressure, causing fluid to flow, via the pressure hose, to the steering gear valve assembly. The steering gear valve assembly regulates the incoming fluid to the right and left chambers in order to assist in right and left turns.

Turning the steering wheel activates the valve assembly, which applies greater fluid pressure and flow to 1 side of the steering gear piston and lower pressure and flow to the other side of the piston. The pressure assists the movement of the gear piston. Tie rods transfer this force to the front wheels, which turn the vehicle right or left.

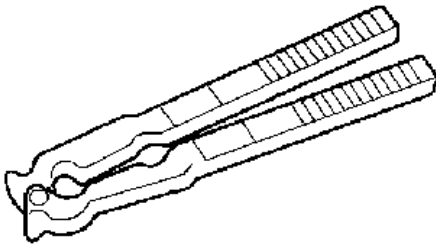
SPECIAL TOOLS AND EQUIPMENT

SPECIAL TOOLS

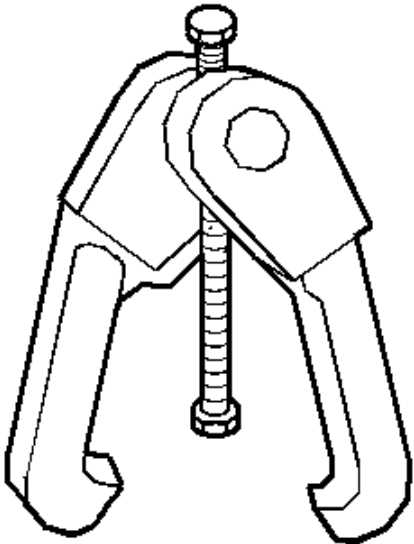
Special Tools

Illustration	Tool Number/Description

MY



J-22610
Service Boot Clamp Installer

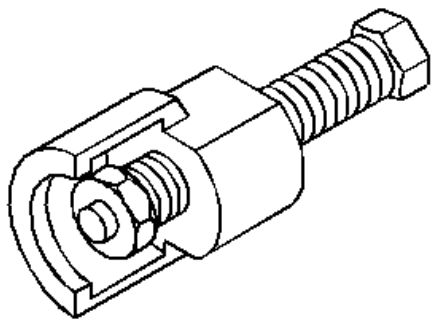
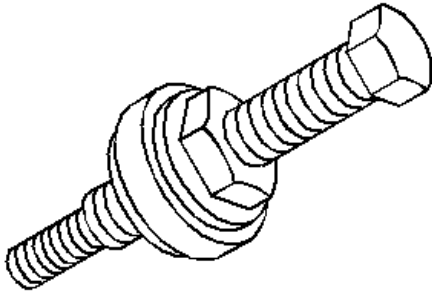


J-24319-B
Steering Linkage and Tie Rod Puller

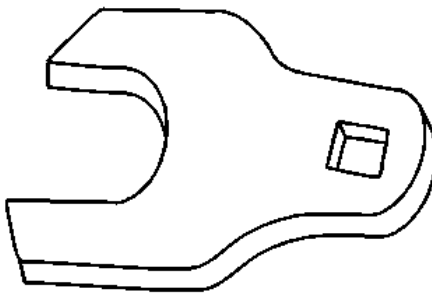
J-25033-C
Power Steering Pulley Installer

2007 Hummer H3

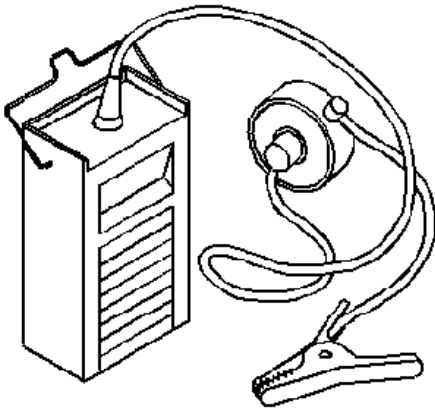
2007 STEERING Power Steering - H3



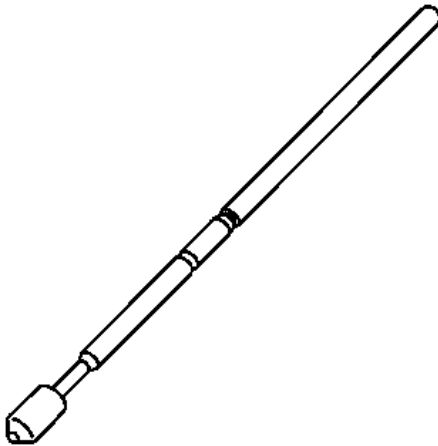
J-25034-C
Power Steering Pulley Remover



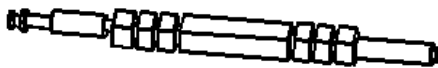
J-34028
Inner Tie Rod Wrench



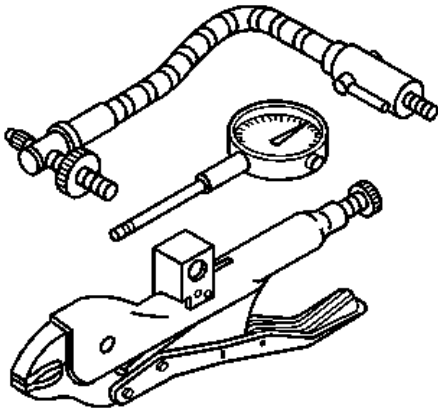
J-36660-A
Torque Angle Meter



J-42640
Steering Column Lock Pin



J-44586
Power Steering Gear Oil Seal
Remover/Installer



J-45101
Hub and Wheel Runout Gage