2007 ACCESSORIES & EQUIPMENT Bolted Exterior Body Panels and Closures - H3

2007 ACCESSORIES & EQUIPMENT

Bolted Exterior Body Panels and Closures - H3

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

	Specif	ication
Application	Metric	English
Check Link Bolt	25 N.m	18 lb ft
Check Strap Nuts	9 N.m	80 lb in
Endgate Assist Rod Stud	10 N.m	89 lb in
Endgate Hinge Bolt	50 N.m	37 lb ft
Fender Mount Bolts	10 N.m	89 lb in
Front Side Door Hinge Bolts	25 N.m	18 lb ft
Grille Support Bolts	9 N.m	27 lb in
Hood Hinge Bolts	25 N.m	18 lb ft
Hood Latch Release Screws	2 N.m	18 lb in
Hood Latch Screws	10 N.m	89 lb in
Rear Side Door Hinge Bolts	25 N.m	18 lb ft

REPAIR INSTRUCTIONS

HOOD BUMPER REPLACEMENT

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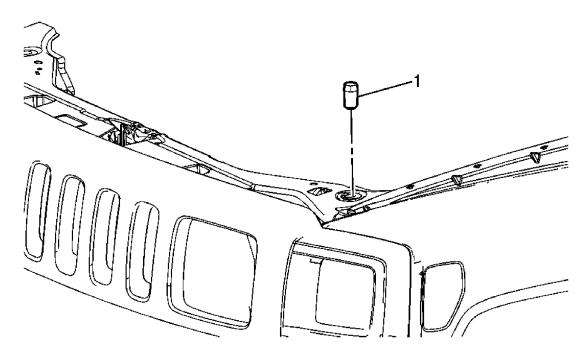


Fig. 1: Hood Bumper Replacement Courtesy of GENERAL MOTORS CORP.

Hood Bumper Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to <u>Fastener Tightening Specifications</u> .	
1	Bumper, Hood Bumper
1	Tip: Adjust bumper as necessary.

HOOD PRIMARY LATCH RELEASE CABLE REPLACEMENT

Removal Procedure

- 1. Remove the grille. Refer to **Grille Replacement**.
- 2. Remove the hood latch. Refer to **Hood Latch Replacement**.

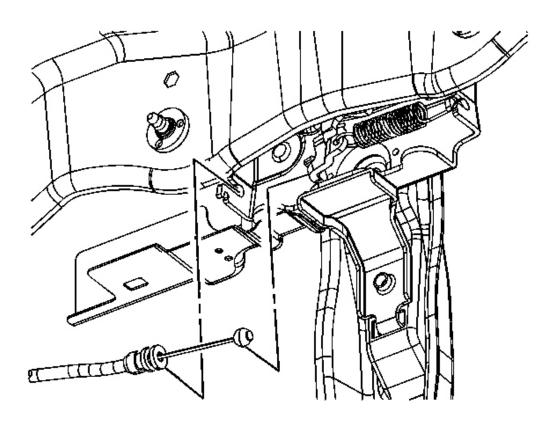


Fig. 2: View Of Hood Latch Cable Courtesy of GENERAL MOTORS CORP.

- 3. Release the hood latch release cable from the hood latch assembly.
- 4. Attach a length of mechanic's wire to the exterior end of the cable and note the routing of the cable for later installation.
- 5. Release the retainers securing the cable to the inner fender and the radiator support.

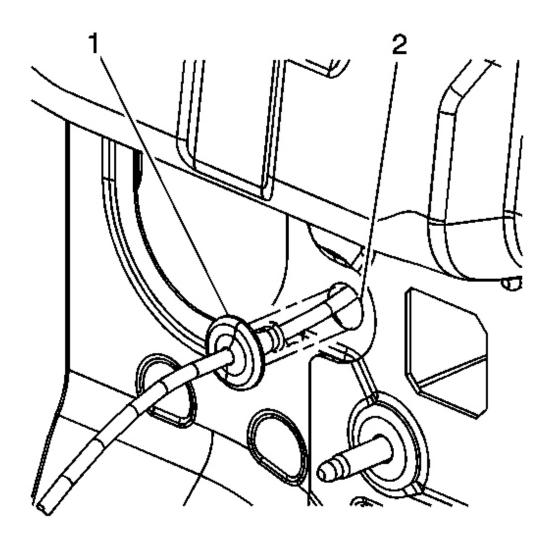


Fig. 3: View Of Hood Latch Cable Routing Courtesy of GENERAL MOTORS CORP.

6. Push the cable grommet (1) through the cowl panel and into the interior of the vehicle.

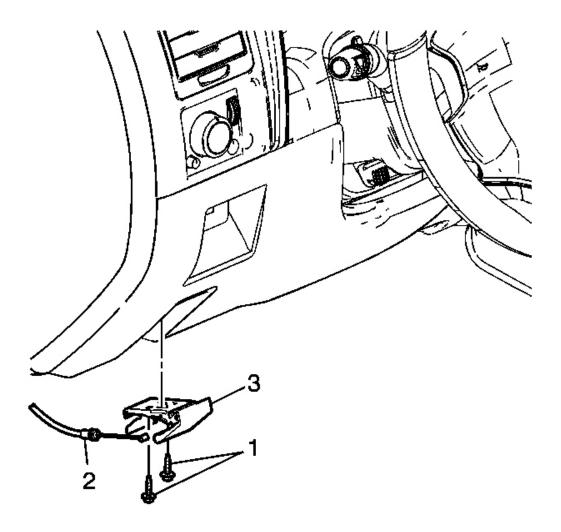


Fig. 4: Identifying Hood Release Handle Courtesy of GENERAL MOTORS CORP.

- 7. Remove the screws (1) attaching the hood release handle to the knee bolster.
- 8. Pull the cable the rest of the way through the cowl panel and out from behind the sound insulation.
- 9. Detach the mechanic's wire from the cable, leaving the wire in position for aid in installation of the cable.
- 10. Remove the cable from the vehicle.

Installation Procedure

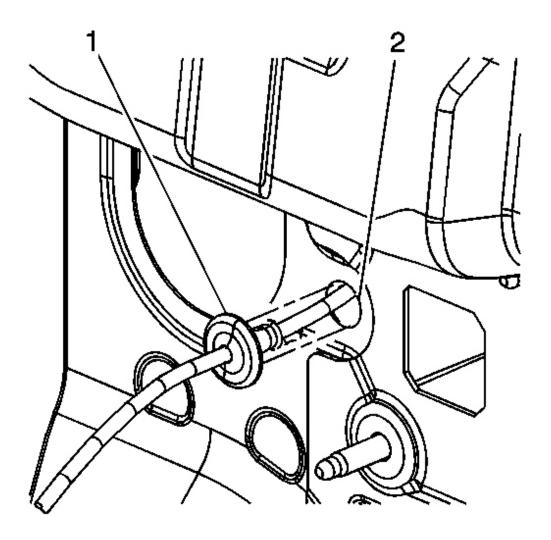


Fig. 5: View Of Hood Latch Cable Routing Courtesy of GENERAL MOTORS CORP.

- 1. Attach the mechanic's wire to the exterior end of the cable.
- 2. Using the mechanic's wire as an aid, guide the cable underneath the sound insulation and pass the exterior portion of the cable through the cowl panel.
- 3. Seat the cable grommet (1) to the cowl panel.

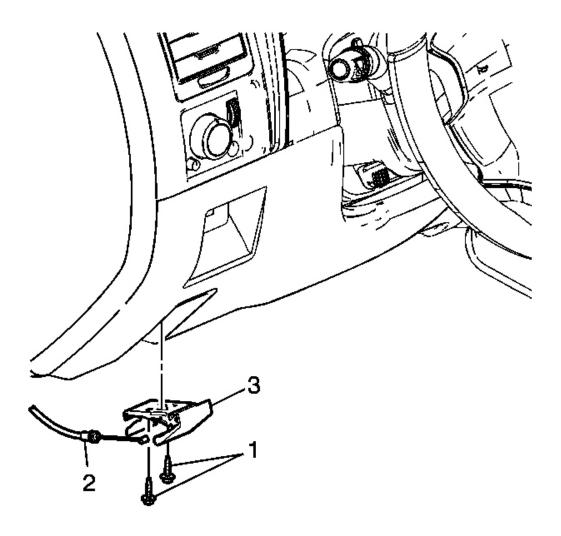


Fig. 6: Identifying Hood Release Handle Courtesy of GENERAL MOTORS CORP.

4. Install the release handle (3) to the knee bolster.

NOTE: Refer to <u>Fastener Notice</u>.

5. Install the screws that retain the release handle to the knee bolster.

Tighten: Tighten the bolts to 2 N.m (18 lb in).

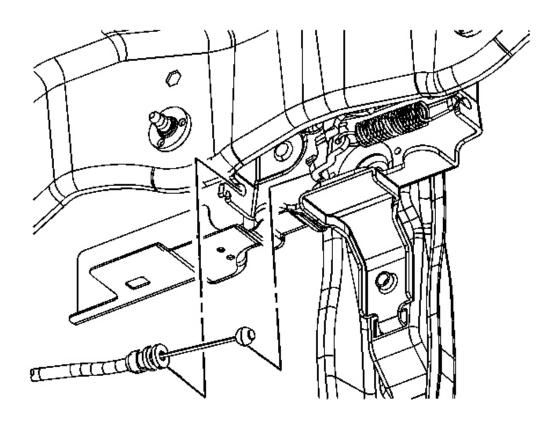


Fig. 7: View Of Hood Latch Cable Courtesy of GENERAL MOTORS CORP.

- 6. Route the cable as previously noted.
- 7. Attach the cable to the retainers on the inner fender.
- 8. Install the cable to the hood latch assembly.
- 9. Install the hood latch. Refer to **Hood Latch Replacement**.
- 10. Install the grille. Refer to **Grille Replacement** .

DOOR HARDWARE LUBRICATION

The mechanical components of the door assembly receive lubrication during the assembly. If any door hardware mechanism needs additional lubrication, use multi-purpose lubricant GM P/N 12346241 or Canadian P/N 10953474 or equivalent.

FRONT SIDE DOOR REPLACEMENT

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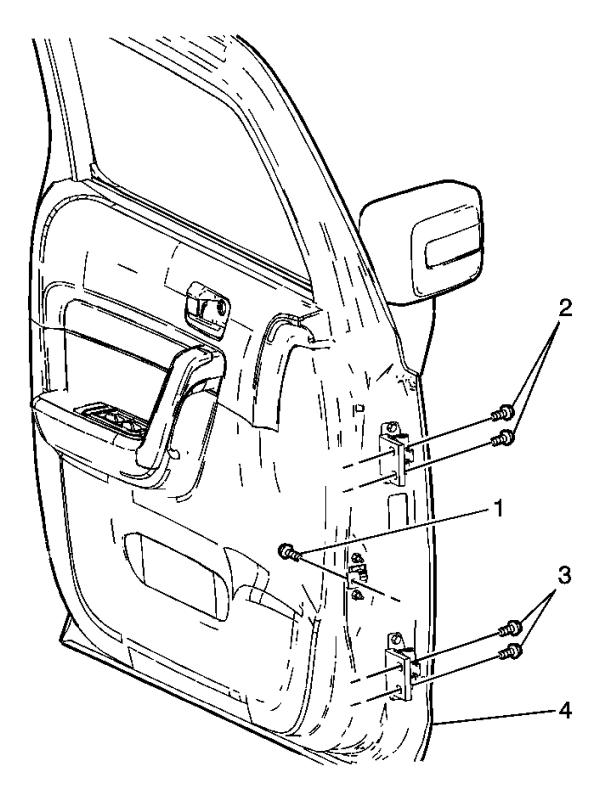


Fig. 8: Front Side Door Replacement
Courtesy of GENERAL MOTORS CORP.

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Front Side Door Replacement

Callout	Component Name
NOTE:	
Refer to Fastene	er Notice .
Fastener Tigh	tening Specifications: Refer to <u>Fastener Tightening Specifications</u> .
	Bolt, Front Side Door Upper Hinge (Qty: 2)
	Tip:
1	Support door before removing hinge bolts.
	2. Disconnect door electrical connector.
	Tighten: 27 N.m (20 lb ft)
_	Bolt, Front Side Door Check Link
2	Tighten: 25 N.m (18 lb ft)
	Bolt, Front Side Door Lower Hinge (Qty: 2)
3	
	Tighten: 27 N.m (20 lb ft)
4	Door Assembly, Front Side

REAR DOOR REPLACEMENT

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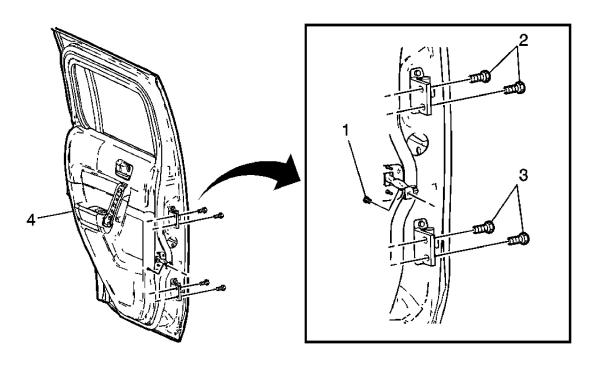


Fig. 9: Rear Door Replacement
Courtesy of GENERAL MOTORS CORP.

Rear Door Replacement

Callout	Component Name
NOTE:	
Refer to Fasten	er Notice .
Fastener Tigl	ntening Specifications: Refer to Fastener Tightening Specifications.
	Bolt, Rear Side Door Check Link
1	Tighten: 25 N.m (18 lb ft)
	Bolt, Rear Side Door Upper Hinge (Qty: 2)
	Tip:
2	1. Support door before removing hinge bolts.
	2. Disconnect door electrical connector.
	Tighten: 27 N.m (20 lb ft)
2	Bolt, Rear Side Door Lower Hinge (Qty: 2)
3	Tighten: 27 N.m (20 lb ft)

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4 Door Assembly, Rear Side

ENDGATE REPLACEMENT

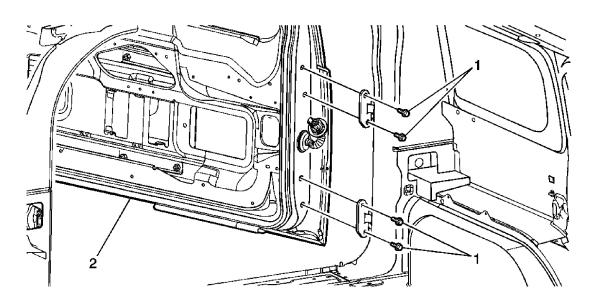


Fig. 10: Endgate Replacement
Courtesy of GENERAL MOTORS CORP.

Endgate Replacement

Callout	Component Name
NOTE:	
Refer to Faste	ner Notice .
	ghtening Specifications: Refer to <u>Fastener Tightening Specifications</u> .
Preliminary	Procedures
1. Remove	e the lower endgate trim panel. Refer to Endgate Trim Panel Replacement .
2. Remove	e the rear wiper motor. Refer to Rear Window Wiper Motor Replacement .
3. Remove	e the endgate strut. Refer to Endgate Strut Replacement.
	Bolts, Hinge (Qty: 4)
1	Tighten: 50 N.m (37 lb ft)
2	Endgate, Endgate Assembly
	Tip:

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- Disconnect washer hose.
- Disconnect electrical connector.

FRONT FENDER REPLACEMENT

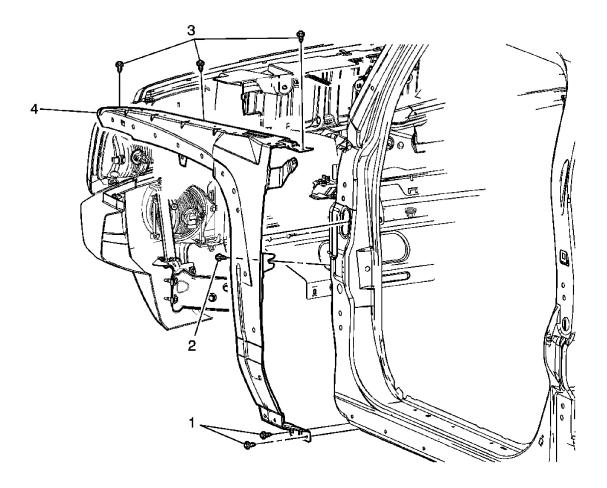


Fig. 11: Replacing Front Fender Courtesy of GENERAL MOTORS CORP.

Front Fender Replacement

Callout	Component Name

NOTE:

Refer to Fastener Notice.

Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.

Preliminary Procedures

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- 1. Remove the front wheelhouse opening flare. Refer to <u>Front Wheel Opening Flare</u> <u>Replacement (Base)</u> or <u>Front Wheel Opening Flare Replacement (with BRM and RHD)</u>.
- 2. Remove the front wheelhouse panel. Refer to <u>Wheelhouse Panel Replacement</u> (Front) or <u>Wheelhouse Panel Replacement</u> (Rear).
- 3. Remove the rocker panel molding. Refer to **Rocker Panel Molding Replacement** .
- 4. Remove air inlet grille panel. Refer to **Non-Functional Air Inlet Grille Panel Replacement** .

	Bolts, Front Fender (Qty: 2)
1	
	Tighten: 10 N.m (89 lb in)
	Bolt, Front Fender (Qty: 2)
2	
	Tighten: 10 N.m (89 lb in)
	Bolt, Front Fender (Qty: 3)
3	
	Tighten: 10 N.m (89 lb in)
	Fender, Front Fender
4	Tip: On right side fender, remove the antenna mast. Refer to Fixed
	Antenna Mast Replacement .

HOOD LATCH RELEASE HANDLE REPLACEMENT

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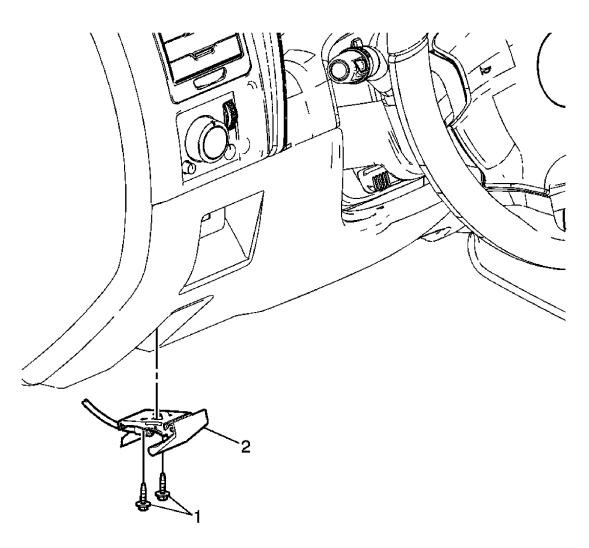


Fig. 12: Hood Latch Release Handle Replacement Courtesy of GENERAL MOTORS CORP.

Hood Latch Release Handle Replacement

Callout	Component Name
NOTE:	
Refer to Fastene	r Notice .
Fastener Tigh	tening Specifications: Refer to <u>Fastener Tightening Specifications</u> .
	Hood Release Cable Handle Screws (Qty: 2)
1	
	Tighten: 2 N.m (18 lb in)
2	Hood Release Handle Assembly

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FRONT SIDE DOOR HINGE REPLACEMENT

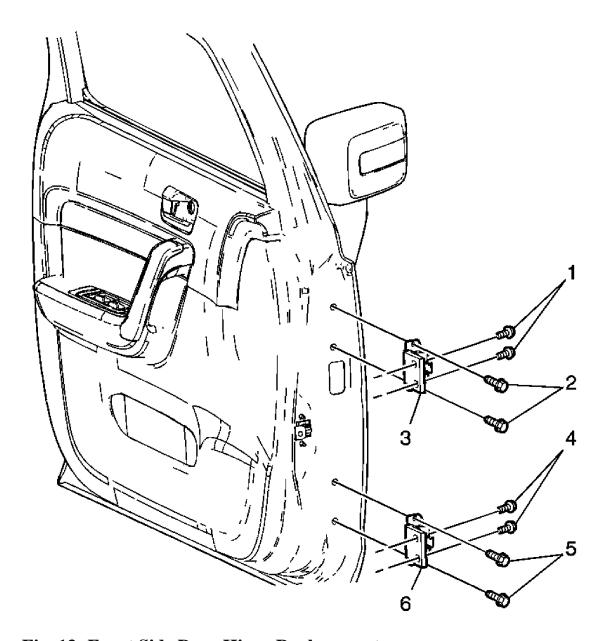


Fig. 13: Front Side Door Hinge Replacement Courtesy of GENERAL MOTORS CORP.

Front Side Door Hinge Replacement

Callout	Component Name
NOTE:	
Refer to Fasten	er Notice .

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Fastener Tig	thtening Specifications: Refer to Fastener Tightening Specifications.
	Bolt, Front Side Door Upper Hinge to Body (Qty: 2)
1	Tip: Support door before removing hinge bolts.
	Tighten: 27 N.m (20 lb ft)
	Bolt, Front Side Door Upper Hinge to Door (Qty: 2)
2	
	Tighten: 27 N.m (20 lb ft)
3	Hinge, Front Side Door Upper
	Bolt, Front Side Door Lower Hinge to Body (Qty: 2)
4	
	Tighten: 27 N.m (20 lb ft)
	Bolt, Front Side Door Lower Hinge to Door (Qty: 2)
5	
	Tighten: 27 N.m (20 lb ft)
6	Hinge, Front Side Door Lower

HOOD HINGE REPLACEMENT

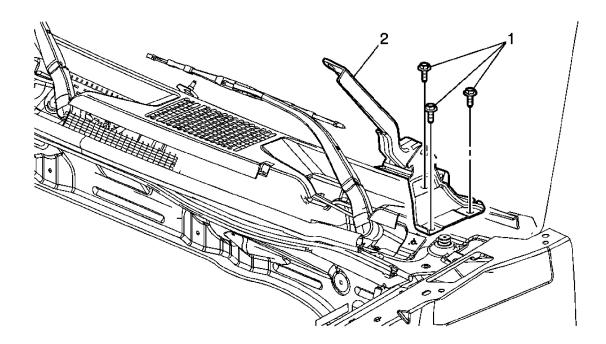


Fig. 14: Hood Hinge Replacement Courtesy of GENERAL MOTORS CORP.

Hood Hinge Replacement

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Callout	Component Name
NOTE:	
Refer to Faster	ner Notice .
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
Preliminary	Frocedure
• Remove	the hood. Refer to Hood Replacement .
• Remove	the air inlet grille - non functional. Refer to Non-Functional Air Inlet
<u>Grille P</u>	Panel Replacement .
	Bolts, Hood Hinge (Qty: 3)
1	
	Tighten: 25 N.m (19 lb ft)
2	Hood Hinge

REAR SIDE DOOR HINGE REPLACEMENT

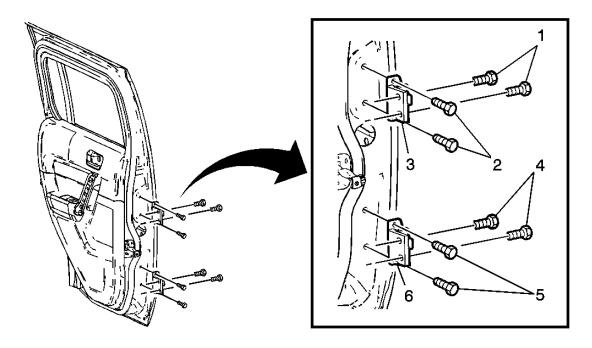


Fig. 15: Rear Door Hinge Replacement Courtesy of GENERAL MOTORS CORP.

Rear Side Door Hinge Replacement

Callout	Component Name
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NOTE:	
Refer to Fastener Notice.	
Fastener Tig	htening Specifications: Refer to Fastener Tightening Specifications.
	Bolt, Rear Side Door Upper Hinge to Body (Qty: 2)
1	Tip: Support door before removing hinge bolts.
	Tighten: 27 N.m (20 lb ft)
	Bolt, Rear Side Door Upper Hinge to Door (Qty: 2)
2	
	Tighten: 27 N.m (20 lb ft)
3	Hinge, Rear Side Door Upper
	Bolt, Rear Side Door Lower Hinge to Body (Qty: 2)
4	
	Tighten: 27 N.m (20 lb ft)
	Bolt, Rear Side Door Lower Hinge to Door (Qty: 2)
5	
	Tighten: 27 N.m (20 lb ft)
6	Hinge, Rear Side Door Lower

HOOD REPLACEMENT

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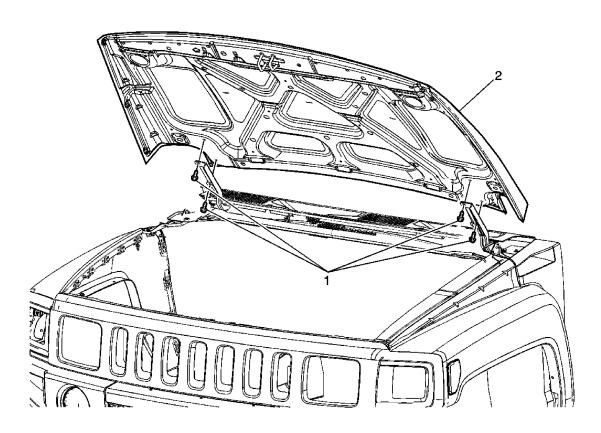


Fig. 16: Hood Replacement
Courtesy of GENERAL MOTORS CORP.

Hood Replacement

Callout	Component Name
NOTE:	
Refer to Fastene	er Notice .
Fastener Tigh	tening Specifications: Refer to Fastener Tightening Specifications.
	Bolts, Hood Hinge (Qty: 4)
1	
	Tighten: 25 N.m (19 lb ft)
2	Hood

HOOD LATCH REPLACEMENT

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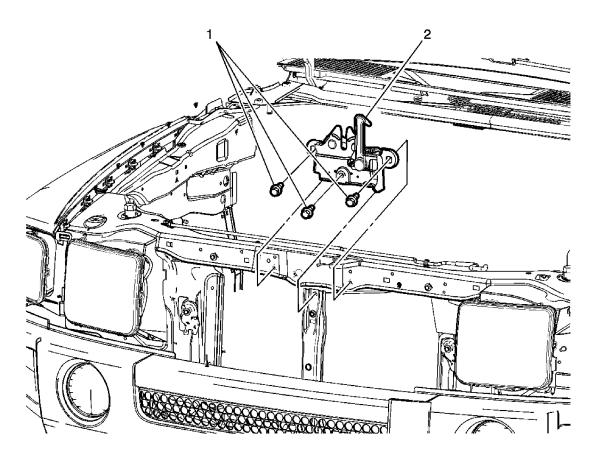


Fig. 17: Hood Latch Replacement
Courtesy of GENERAL MOTORS CORP.

Hood Latch Replacement

Callout	Component Name	
NOTE:		
Refer to Fastene	Refer to <u>Fastener Notice</u> .	
Fastener Tightening Specifications: Refer to <u>Fastener Tightening</u> <u>Specifications</u> . Preliminary Procedure: Remove Grille Support. Refer to <u>Radiator</u> <u>Grille Reinforcement Support Replacement</u> .		
1	Bolts, Hood latch (Qty: 3) Tighten: 10 N.m (89 lb in)	
2	Latch, Hood Tip: Disconnect hood release cable.	

FRONT SIDE DOOR CHECK LINK REPLACEMENT

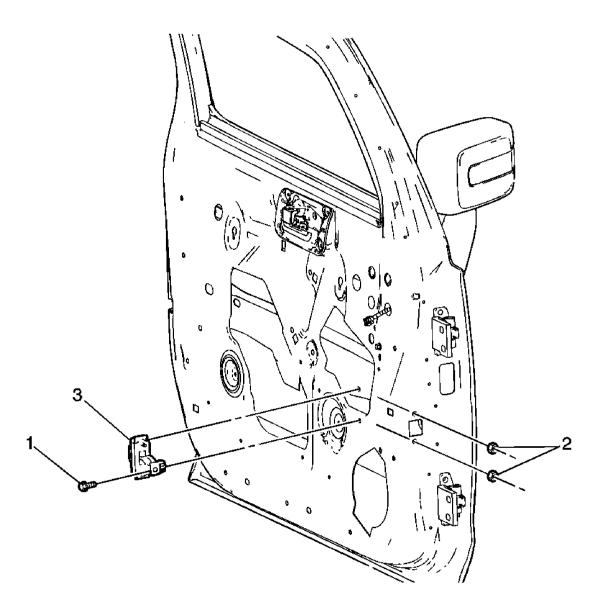


Fig. 18: Replacing Front Door Check Link Courtesy of GENERAL MOTORS CORP.

Front Side Door Check Link Replacement

Preliminary Procedures

Callout	Component Name
NOTE.	
NOTE: Refer to Fastener Notice .	
Fastener Tightening Specifications: Refer to <u>Fastener Tightening Specifications</u> .	

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- 1. Remove the interior trim panel. Refer to **Front Side Door Trim Panel Replacement**.
- 2. Remove the water deflector. Refer to <u>Front Side Door Water Deflector</u> <u>Replacement</u>.
- 3. Move the window to the full up position.

	$f 1 \ f 1$	
1	Front Side Door Check Link Bolt	
1	Tighten: 25 N.m (18 lb ft)	
	Front Side Door Check Link Nut (Qty: 2)	
2		
	Tighten: 25 N.m (18 lb ft)	
3	Front Side Door Check Link Assembly	
	Tip: Remove the check link from the inside of the door.	

REAR SIDE DOOR CHECK LINK REPLACEMENT

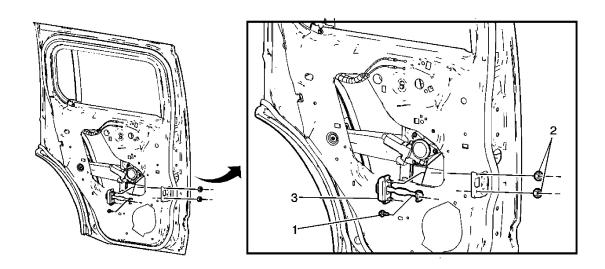


Fig. 19: Rear Door Check Link Replacement Courtesy of GENERAL MOTORS CORP.

Rear Side Door Check Link Replacement

Real Side Bool Check Link Replacement	
Callout	Component Name
NOTE:	
Refer to <u>Fastener Notice</u> .	

Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.

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Preliminary Procedures

- 1. Remove the interior trim panel. Refer to **Rear Side Door Trim Panel Replacement**.
- 2. Remove the water deflector. Refer to **Rear Side Door Water Deflector Replacement** .
- 3. Move the window to the full up position.

ev 125 ve die vinde ve die 132 op position.	
	Rear Side Door Check Link Bolt
1	
	Tighten: 25 N.m (18 lb ft)
	Rear Side Door Check Link Nut (Qty: 2)
2	
	Tighten: 25 N.m (18 lb ft)
3	Rear Side Door Check Link Assembly
	Tip: Remove the check link from the inside of the door.

FUEL TANK FILLER PIPE HOUSING REPLACEMENT

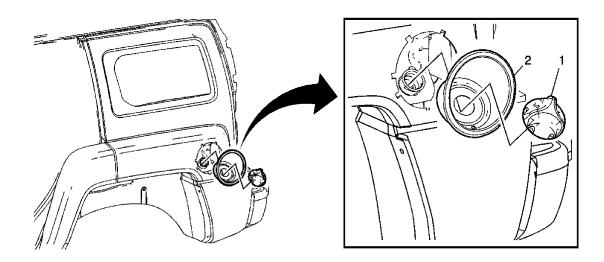


Fig. 20: View Of Fuel Tank Filler Pipe Housing Courtesy of GENERAL MOTORS CORP.

Fuel Tank Filler Pipe Housing Replacement

Callout	Component Name
Fastener Tigh	tening Specifications: Refer to Fastener Tightening Specifications.
1	Cap, Fuel

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Pocket, Fuel Filler

Tip: Disengage locking tabs by pulling on the outer edge of the pocket while working around the circumference.

HOOD STRUT REPLACEMENT

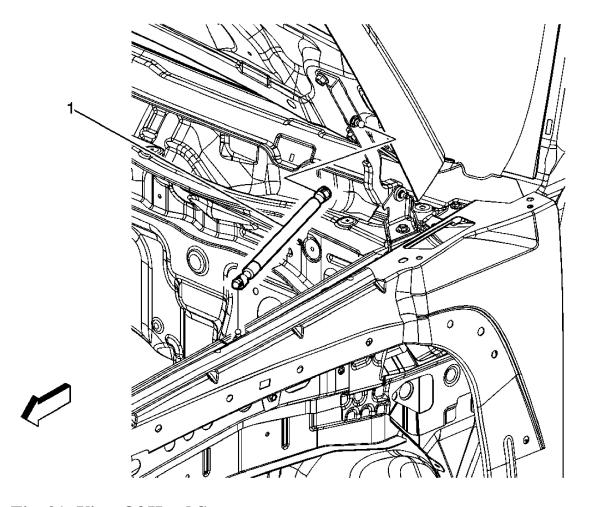


Fig. 21: View Of Hood Strut
Courtesy of GENERAL MOTORS CORP.

Hood Strut Replacement

Callout	Component Name	
NOTE:		
Refer to Fastene	Refer to Fastener Notice .	
Fastener Tightening Specifications: Refer to <u>Fastener Tightening Specifications</u> .		
	Hood Strut Rod	

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Tip: Use a small flat bladed screwdriver to disengage the locking tabs at each end of the strut.

SEAL REPLACEMENT - FENDER TO HOOD

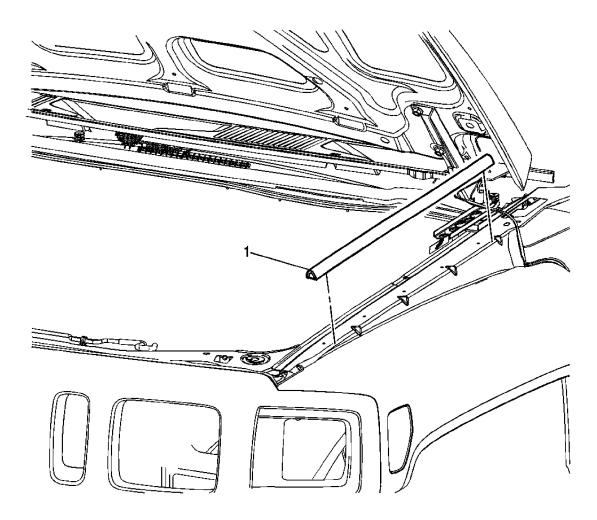


Fig. 22: Replacing Fender To Hood Seal Courtesy of GENERAL MOTORS CORP.

Seal Replacement - Fender to Hood

Callout	Component Name
Fastener Tight	ening Specifications: Refer to Fastener Tightening Specifications.
1	Seal, Hood Side

HOOD FRONT SEAL REPLACEMENT

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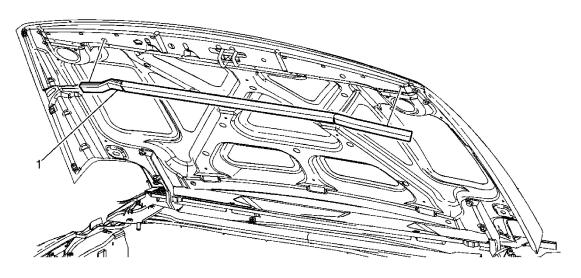


Fig. 23: Hood Front Seal Replacement Courtesy of GENERAL MOTORS CORP.

Hood Front Seal Replacement

Callout	Component Name
Fastener Tight	tening Specifications: Refer to Fastener Tightening Specifications.
1	Seal, Hood Front

HOOD REAR SEAL REPLACEMENT

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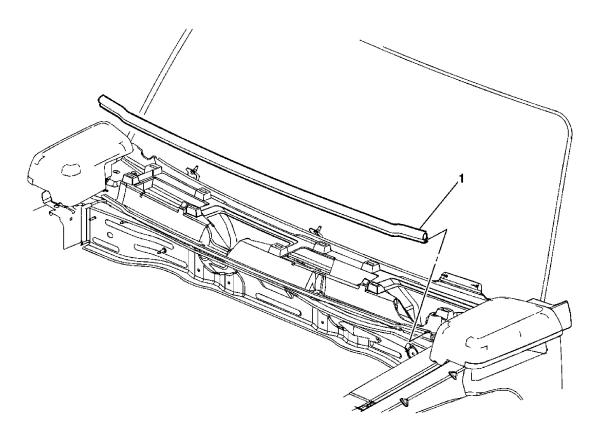


Fig. 24: Hood Rear Seal Replacement Courtesy of GENERAL MOTORS CORP.

Hood Rear Seal Replacement

1100d Real Replacement	
Callout	Component Name
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
1	Seal, Hood Rear

HOOD REAR OUTER SEAL REPLACEMENT

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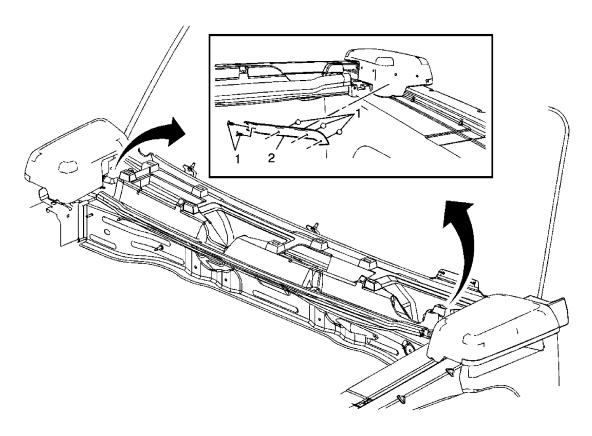


Fig. 25: Hood Outer Seal Replacement Courtesy of GENERAL MOTORS CORP.

Hood Rear Outer Seal Replacement

Callout	Component Name	
Fastener Tig	Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
1	Push In Retainers (Qty: 8)	
2	Hood Rear Side Seal	

ENDGATE STRUT REPLACEMENT

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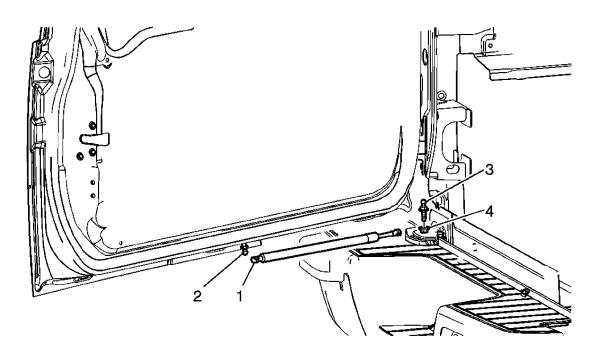


Fig. 26: Endgate Strut Replacement Courtesy of GENERAL MOTORS CORP.

Endgate Strut Replacement

Callout	Component Name
1	Hood Open Assist Rod Assembly CAUTION: When a hood hold open device is being removed or installed, provide alternate support to avoid the possibility of damage to the vehicle or personal injury. NOTE: Apply pressure only at the end of the liftgate/hood assist rod that you are removing or attaching. Do NOT apply pressure to the middle of the rod because damage or bending will result. Tip: Remove the metal clip at the ends of the assist rod, then pull away from
	stud.
2	Assist Rod Body Side Stud
	NOTE:
	Refer to <u>Fastener Notice</u> .

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	Tighten: 10 N.m (89 lb in)
3	Assist Rod Endgate Side Stud
4	Assist Rod Stud Nut
	Tighten: 10 N.m (89 lb in)

RADIATOR GRILLE REINFORCEMENT SUPPORT REPLACEMENT

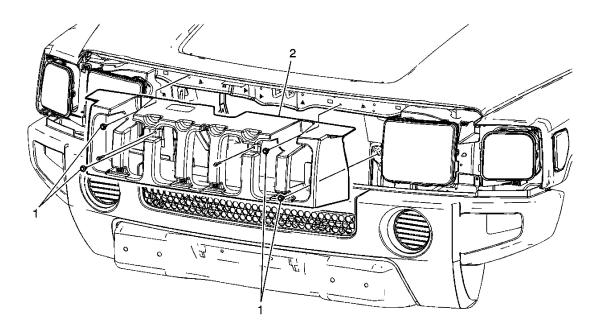


Fig. 27: Radiator Grille Reinforcement Support Replacement Courtesy of GENERAL MOTORS CORP.

Radiator Grille Reinforcement Support Replacement

Callout	Callout Component Name	
NOTE:		
Refer to Fasten	Refer to <u>Fastener Notice</u> .	

Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.

Preliminary Procedures

- 1. Remove the front grille guard/brush guard (if equipped). Refer to <u>Grille</u>
 <u>Guard/Brush Guard Replacement (Base)</u> or <u>Grille Guard/Brush Guard</u>
 <u>Replacement (H3X)</u>.
- 2. Remove the front radiator grille. Refer to **Grille Replacement**.

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1	Bolts, Radiator Grille Support (Qty: 4) Tighten: 9 N.m (27 lb in)
	Support, Radiator Grille

FRONT AND REAR SIDE DOOR UPPER AUXILIARY WEATHERSTRIP REPLACEMENT

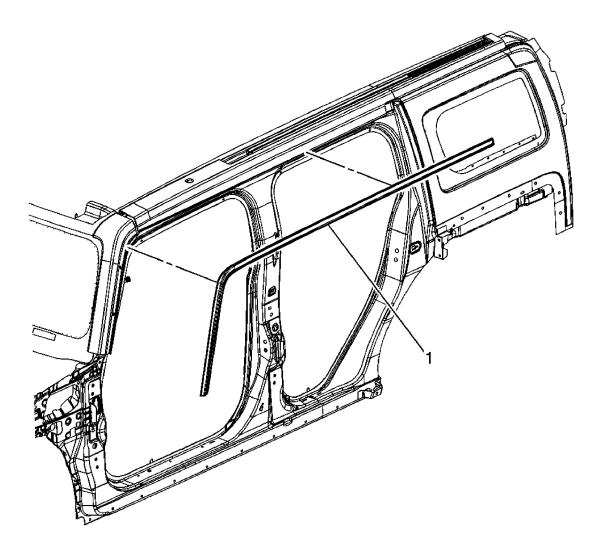


Fig. 28: Front & Rear Side Door Upper Auxiliary Weatherstrip Replacement Courtesy of GENERAL MOTORS CORP.

Front and Rear Side Door Upper Auxiliary Weatherstrip Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
	Weatherstrip, Front Door Upper Auxiliary

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1 **Tip:** Pull the weatherstrip away from the flange to remove.

FRONT SIDE DOOR WEATHERSTRIP REPLACEMENT

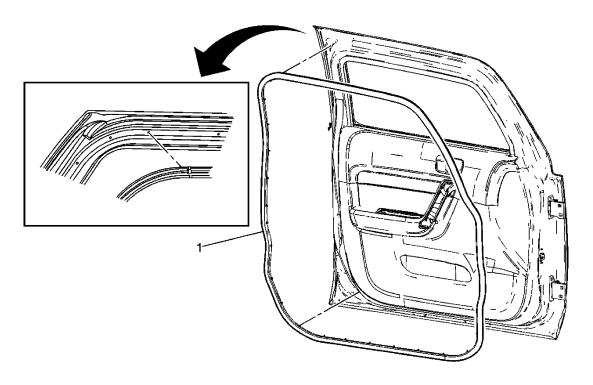


Fig. 29: Front Side Door Weatherstrip Replacement Courtesy of GENERAL MOTORS CORP.

Front Side Door Weatherstrip Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
	Weatherstrip, Front Door Tip: Carefully pull the weatherstrip away from the front door.

FRONT SIDE DOOR AUXILIARY WEATHERSTRIP REPLACEMENT

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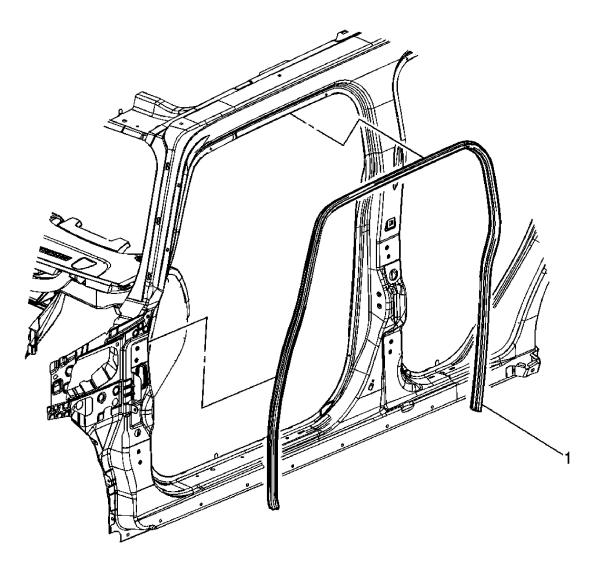


Fig. 30: Front Side Door Auxiliary Weatherstrip Replacement Courtesy of GENERAL MOTORS CORP.

Front Side Door Auxiliary Weatherstrip Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
	Weatherstrip, Front Door Auxiliary Tip: Pull the weatherstrip away from the flange to remove.

REAR COMPARTMENT LID WEATHERSTRIP REPLACEMENT

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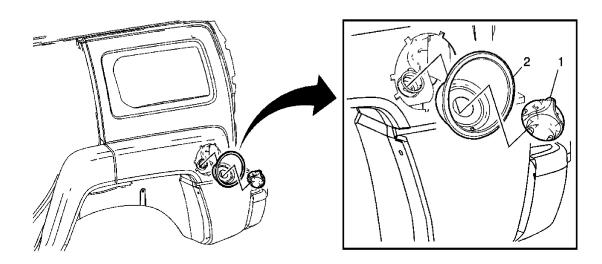


Fig. 31: Identifying Rear Compartment Lid Weatherstrip Courtesy of GENERAL MOTORS CORP.

Rear Compartment Lid Weatherstrip Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
1	Cap, Fuel
	Pocket, Fuel Filler
2	Tip: Disengage locking tabs by pulling on the outer edge of the pocket
	while working around the circumference.

REAR DOOR WEATHERSTRIP REPLACEMENT

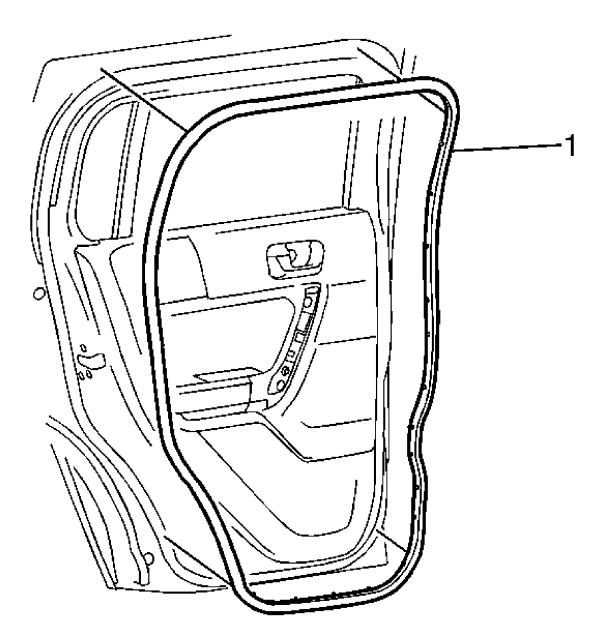


Fig. 32: Rear Door Weatherstrip Replacement Courtesy of GENERAL MOTORS CORP.

Rear Door Weatherstrip Replacement

Callout	Component Name
Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.	
I I	Weatherstrip, Rear Door Tip: Carefully pull the weatherstrip away from the rear door.

REAR SIDE DOOR AUXILIARY WEATHERSTRIP REPLACEMENT

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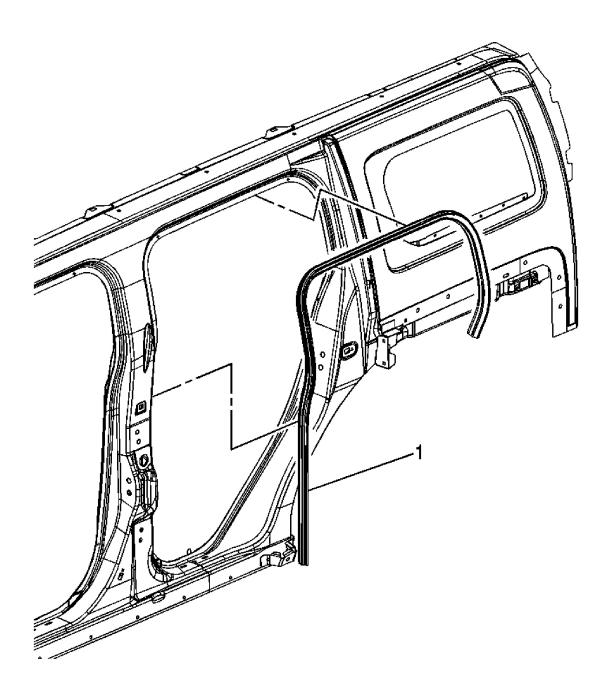


Fig. 33: Rear Side Door Auxiliary Weatherstrip Replacement Courtesy of GENERAL MOTORS CORP.

Rear Side Door Auxiliary Weatherstrip Replacement

Fastener Tightening Specifications: Refer to Fastener Tightening Specifications. Weatherstrip, Rear Door Auxiliary Time B. Halle and the state of	Callout	Component Name	
	Fastener Tightening Specifications: Refer to Fastener Tightening Specifications.		
I in Pill the Weatherstrin away from the flange to remove		Weatherstrip, Rear Door Auxiliary Tip: Pull the weatherstrip away from the flange to remove.	

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REAR SIDE DOOR REAR AUXILIARY WEATHERSTRIP REPLACEMENT

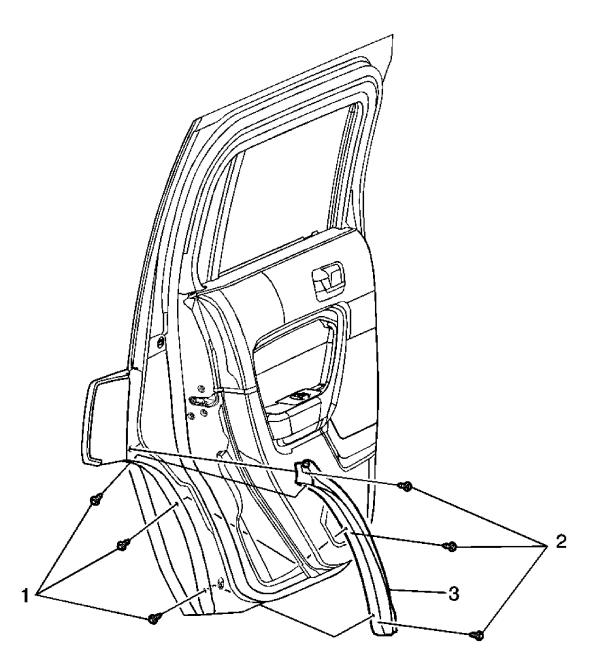


Fig. 34: Rear Side Door Rear Auxiliary Weatherstrip Replacement Courtesy of GENERAL MOTORS CORP.

Rear Side Door Rear Auxiliary Weatherstrip Replacement

Callout	Component Name
Fastener Tigh	ntening Specifications: Refer to Fastener Tightening Specifications.
	Retainer, Push-in (Qty: 3)

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1	Tip: Use a J 38778 Door Trim Pad Clip Remover or equivalent to remove the retainers.
2	Retainer, Push-in (Qty: 3) Tip: Use a J 38778 Door Trim Pad Clip Remover or equivalent to remove the retainers.
3	Weatherstrip, Rear Side Door - Rear Auxiliary